Need for Speed™ Underground
Upgrade Cabinet

Installation Guide & System Manual
for Standard and Deluxe Cabinets
040-0064-01 Rev. A

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Preface

Safety

Please read this page before preparing your arcade cabinet for game play.

The following safety instructions apply to all game operators and service personnel. Specific warnings and cautions will be included throughout this manual.

Use the following safety guidelines to help protect the system from potential damage and to ensure your personal safety:

- Make sure that the switch on the back of the computer is set to match the AC power in use at your location:
  - 115 volts / 60Hz in most of North and South America and some Far Eastern countries such as Japan, South Korea and Taiwan
  - 230 volts / 50Hz in most of Europe, the Middle East and the Far East
- To help prevent electric shock, plug the system into a properly grounded power source. These cables are equipped with 3-prong plugs to help ensure proper grounding. Do not use adapter plugs or remove the grounding prong from a cable. If you must use an extension cable, use a 3-wire cable with properly grounded plugs.
- To help protect your system from sudden increases and decreases in electrical power, use a surge suppressor, line conditioner or Uninterruptible Power Supply (UPS).
- Be sure nothing rests on the system's cables and that the cables are not located where they can be stepped on or tripped over.
- Keep your system far away from radiators and other heat sources.
- Do not block cooling vents.

Precautions for Game Operation

- The avoid injury and accidents, people who fall under the following categories should not play the game:
  - Those who need assistance when walking.
  - Those who have high blood pressure or a heart problem.
  - Those who have experienced muscle convulsions or loss of consciousness when playing a video game or similar activities.
  - Those who have trouble in the neck or spinal cord.
  - Intoxicated persons.
  - Pregnant women.
  - Persons susceptible to motion sickness.
  - Persons who do not abide by the warning labels on the game.
- A player who has never been adversely affected by light stimulus might experience dizziness or headache when playing the game. Small children can be especially susceptible to these conditions. Caution guardians of small children to keep watch over their children during play.
- Instruct those who feel sick during play to see a doctor.
- To avoid injury from falling objects, and electric shock due to spilled drinks, instruct players not to place heavy items, food, or drinks on the product.
- To avoid electric shock or short circuit, do not allow customers to put hands and fingers or extraneous matter in the openings of the product.
- To avoid risk of injury from falling, immediately stop customers from leaning against or climbing on the product.
Warnings

| CAUTION | To avoid electrical shock, unplug the cabinet before performing installation or service procedures. |
| STOP    | GLOBAL VR® assumes no liability for any damages or injuries incurred while setting up or servicing the cabinet. Only qualified service personnel should perform installation or service procedures! |

Environmental Conditions

Cabinet is intended for indoor use only. Be sure to keep the cabinet dry and maintain operating temperatures of 10°C-40°C (50°F-104°F).

FCC Notices (United States)

Electromagnetic Interference (EMI) is any signal or emission radiated in free space or conducted along power or signal leads, that endangers the functioning of radio navigation or other safety service, or that seriously degrades, obstructs, or repeatedly interrupts a licensed radio communications service. Radio communications services include, but are not limited to, AM/FM commercial broadcast, television, cellular services, radar, air-traffic control, pager, and Personal Communication Services (PCS). These licensed services, along with unintentional radiators such as digital devices (including computer systems) contribute to the electromagnetic environment.

Electromagnetic Compatibility (EMC) is the ability of items of electronic equipment to function properly together in the electronic environment. While this computer system has been designed and determined to be compliant with regulatory agency limits for EMI, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause interference with radio communications services, which can be determined by turning the equipment off and on, you are encouraged to try to correct the interference by one or more of the following measures:

- Re-orient the receiving antenna.
- Relocate the cabinet relative to the receiver.
- Plug the game into a different outlet so that the computer and the receiver are on different branch circuits.

If necessary, consult a Regulatory EMC representative of GLOBAL VR® or an experienced radio/television technician for additional suggestions. You may find the FCC Interference Handbook, to be helpful. It is available from the U.S. Government Print Office, Washington, DC 20402.

This device has been tested and complies with the limits for a Class A digital device pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy. If not installed and used in accordance with the instruction manual, it may cause harmful interference with radio communications. Operation of this equipment in a residential area is likely to cause harmful interference, in which case you will be required to correct the interference at your own expense.

Operation is subject to the following conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.
Chapter 1 — Introduction

Need for Speed™ Underground Description

Build and race the ultimate urban exotic with Need for Speed™ Underground.

Take control of top import street tuners like Toyota Celica, Nissan 350Z, Mitsubishi Eclipse and the exclusive Nissan Skyline GT-R. Play Career and customize your car with licensed aftermarket parts to build your own unique ride.

Force-feedback steering, surround sound and a 6-speed shifter make Need for Speed™ Underground a truly engaging driving experience.

Own the Streets

- **Linkable** – allowing up to 4 players to compete in blistering head-to-head competition.
- **Tournament Play** – with National Tournaments and Wednesday Tournament events throughout the US.
- **Career Mode** – allows players to choose their car and compete in a series of 81 races, earning custom performance parts and upgrades along the way.
- **GLOBAL VR® Players’ Card Compatible** – thousands of registered players are ready to drive, and new players can purchase a SmartCard format Players’ Card to store their data.

Need for Speed™ Underground Upgrade

The Need for Speed™ Underground Upgrade Kit is available for existing Need for Speed™ cabinets. The upgrade kit includes the new Need for Speed™ Underground software, 6-speed shifter, Players’ Card reader (for Tournament and Career Mode play), NOS button, and new artwork.
Chapter 2 — Upgrading the Cabinet

Need for Speed™ Underground Upgrade Kit Contents

The Need for Speed™ Underground Upgrade Kit contains the items listed below. For a detailed parts list, refer to Chapter 9 — Replacement Parts on page 83.

Software, Documents, and Artwork:

<table>
<thead>
<tr>
<th>Description</th>
<th>Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>System Recovery Disk</td>
<td>050-0070-01</td>
</tr>
<tr>
<td>Game Install Disks (2)</td>
<td>050-0071-01</td>
</tr>
<tr>
<td>Installation Guide &amp; System Manual (This Document)</td>
<td>040-0064-01</td>
</tr>
<tr>
<td>Software Restore Guide</td>
<td>040-0069-01</td>
</tr>
<tr>
<td>Serial Number Label</td>
<td>L-0069</td>
</tr>
<tr>
<td>Cabinet Artwork</td>
<td></td>
</tr>
</tbody>
</table>

Cabinet Artwork (For details, see page 26 for Standard cabinets with 27" monitors, or page 27 for Deluxe cabinets with 39" monitors.)

Hardware:

<table>
<thead>
<tr>
<th>Ref</th>
<th>Description</th>
<th>Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>6-Speed Shifter Assembly</td>
<td>45037-00</td>
</tr>
<tr>
<td>2</td>
<td>Shifter Harness</td>
<td>115-0060-01</td>
</tr>
<tr>
<td>3</td>
<td>Shifter Harness</td>
<td>115-0061-01</td>
</tr>
<tr>
<td>4</td>
<td>Four-Port PCI USB Card</td>
<td>08324</td>
</tr>
<tr>
<td>5</td>
<td>Game Dongle</td>
<td>USB-KQRTG</td>
</tr>
<tr>
<td>6</td>
<td>NOS Button Cover and Graphic</td>
<td>59-6010-12 &amp; HP142201-1998</td>
</tr>
<tr>
<td>7</td>
<td>NOS Button Assembly and Back Plate</td>
<td>45044-00 (Std) &amp; 45043-00 (Dlx)</td>
</tr>
<tr>
<td>8</td>
<td>SmartCard Reader Assembly</td>
<td>45038-00 (Std) &amp; 45039-00 (Dlx)</td>
</tr>
<tr>
<td></td>
<td>Telephone Cable (not shown)</td>
<td>TDC207</td>
</tr>
<tr>
<td></td>
<td>Light Kit Assembly (not shown)</td>
<td>45042-00</td>
</tr>
</tbody>
</table>

Note: Standard Cabinet (27" monitor) hardware pictured.

Options:

A Dollar Bill Validator may be installed as an option
A SmartCard dispenser is available as a separate kit.
Primary Upgrade Steps

Note: Standard cabinets have 27" monitors; Deluxe cabinets have 39" monitors.

1. Inspect Cabinet
   Check Ground Wires
   Standard: Page 10
   Deluxe: 18

2. Install 6-Speed Shifter
   Standard: Page 12
   Deluxe: Page 18

3. Install NOS Buttons
   Standard: Page 14
   Deluxe: Page 20

4. Install SmartCard Reader
   Standard: Page 16
   Deluxe: Page 22

5. Install Four-Port PCI USB Card
   and Make Connections
   Page 23

6. Install Lighting Kit
   Page 24

7. Install Dollar Bill Validator (Optional)
   Page 25

8/9. Install Artwork
     Standard: Page 26
     Deluxe: Page 27
     You can do these steps together.

9. Install Software
   Page 26

10. Test, Set Up, and Register your Cabinet
    Page 30

Tools Required

- Screwdriver with assorted Torx® Security bits (including T-15 and T-27) and Phillips bits
- Nut drivers
- Exacto® knife
- Drill and 3/4" bit (for lighting kit installation)
- Stepladder (optional)
**Standard Cabinet Hardware Upgrade**

1. **Check Power Plate Wiring and Grounding**

Your cabinet must be properly wired and grounded to ensure safety and proper operation. Before installing the new equipment, check the wiring as described in this section.

The steps in this section apply only to Standard cabinets. Deluxe cabinets (39” monitors) have a different type of power plate.

> **WARNING:** ELECTRIC SHOCK HAZARD. Disconnect the cabinet power cord before performing the steps in this section.

1. Disconnect the power cord from the cabinet.
2. Remove the four (4) power plate mounting nuts and bolts and remove the power plate.
3. If a grounding wire is connected to any of the power plate mounting bolts, connect that wire to the ground lug on the EMI filter, as described in the next part of this document. **The power plate mounting bolts do not provide an adequate ground.**

![Figure 1. Disconnect Power and Remove Power Plate](image)

4. Refer to Figure 2 and inspect the power plate to make sure that the correct color wire is connected to each connector.
5. Confirm that a ground wire is connected from the ground lug on the EMI filter to the ground lug on the coin vault. Make sure this wire is tightly connected.

6. If there is no ground wire from the ground lug on the EMI filter to the ground lug on the coin vault, do the following:
   
a. Install a 2 1/2' ground wire to the lug on the right of the EMI filter, as shown in Figure 2. Use a #8-32 Kep nut to secure it in place. Secure the nut tightly.
   
b. Use a #8-32 Kep nut to secure the other end of the ground wire to the coin vault ground lug, on top of the other ground wires, as shown below. Secure the nut tightly.

7. This is a good time to make sure that the Ethernet and phone cables are connected from the computer to the appropriate ports on the inside of the power plate. A phone cable is provided in the upgrade kit in case one was not previously installed. Refer to Figure 76 on page 90 for computer connections.

8. Re-install the power plate in the cabinet and secure it with the mounting nuts and bolts removed in step 2. (Do not connect ground wires to the mounting bolts.)

![Figure 2. Power Plate Wiring (Inside Cabinet)](image)

![Figure 3. Coin Vault Ground Lug](image)
2. **Install the 6-Speed Shifter**

1. Turn off the cabinet and disconnect the power cord.

2. Remove the four (4) Torx bolts from each side of the seat, as shown below, and slide the seat away from the cabinet so that you will be able to reach the harnesses.

![Figure 4. Separating Seat from Cabinet](image)

3. Refer to the figure below to make the shifter harness connections described in the steps that follow.

![Figure 5. Shifter Harnessing Diagram (Simplified)](image)
4. In the back of the cabinet, locate the unused 8-pin female connector on existing harness part # 115-0009-01. It may be bundled with other harnesses on the cabinet wall to your left. It also may be labeled "KEYPAD" as shown in the figure below.

5. Connect the 8-pin connector to the corresponding connector on harness part #: 115-0060-01 from the kit. Make sure that the **white & yellow** striped wires on the two connectors are aligned.

6. Connect the 4-pin male DC power connector on the new harness (115-0060-01) to a DC power connector in the cabinet. If there is no unused DC connector, disconnect another device and connect it to the Spare DC connector on the new harness.

7. Route the 5-pin connector of the new harness (115-0060-01) through the hole in the bottom of the cabinet, near the back of the pedal assembly, so that you will be able to pull the harness through to the seat assembly. (It is helpful to have a second person spot the harness and pull it through.)

8. At the seat assembly, remove the three (3) Torx bolts from the top plate of the shifter and lift the shifter assembly out of its housing.

9. Disconnect the 6-pin Molex connector from the old shifter and connect it to the corresponding connector on harness part # 115-0061-01 from the kit.

10. Connect the 9-pin Molex connector on the new harness (115-0061-01) to the new 6-speed shifter.

11. Refer to Figure 6 and connect the E-Brake button to the four (4) spade connectors on harness part # 115-0061-01 as described below. Note that the spade connectors for the lamp are a bit wider than those for the micro switch.
   - Connect the red and black wires to the lamp connectors.
   - Connect the white wire to the NO connector on the micro switch.
   - Connect the black wire to the COM connector on the micro switch.
12. Route the shifter harnesses into the seat, and pull it out in front of the seat. Connect it to the harness you previously routed from the cabinet.

13. Secure the shifter to the housing with the three (3) Torx bolts and washers removed previously.

   **Note:** You may prefer to re-install the seat after finishing the control panel modifications.

14. Slide the seat back into place, being careful not to catch or pull the harnesses.

15. Secure the seat with the bolts and washers removed previously.

**3. Install the NOS Buttons and SmartCard Reader**

Perform the steps in this section to install the two NOS buttons (used to add a burst of extra speed to the car during a race), and the SmartCard reader (required for Tournaments, Career Mode, and online features).

**3.1 Install Left NOS Button**

To install the first NOS button, remove the two Torx screws from the button plate on the left side of the driving control panel. Disassemble the Horn button and remove the plastic lens and Horn graphic. Replace them with the blue plastic lens and NOS graphic from the kit. (The new software no longer uses the horn.)

If you prefer, you can gently pry the plastic cap off of the Horn button with a small screwdriver or similar tool, and then press the new graphic and cap into place. If you do this, be careful, as it is easy to damage the button.
3.2 Remove Monitor Bezel and Cover Plates

The second NOS button and the SmartCard reader are installed in the monitor bezel in the locations shown in Figure 9. To install these components, remove the bezel as described below:

1. Remove the three (3) Torx bolts from the control panel and open the control panel, as shown in the picture below.

2. At the top of the cabinet, remove the six (6) Torx bolts that secure the marquee support bracket, as shown below, and remove the support bracket.

3. Remove the two (2) bolts that secure the bezel to the top of the cabinet, as shown below. Fold the marquee back and slide the bezel straight out from the cabinet.

Figure 7. Opening the Control Panel

Figure 8. Removing the Bezel
4. From the inside of the bezel, remove the Kep nuts that secure the two cover plates in place, as shown below, and remove the cover plates with the attached artwork.

![Image of SmartCard Reader and NOS Button Locations](image1)

**Figure 9. SmartCard Reader and NOS Button Locations (Standard Cabinet)**

**Note:** A few cabinets do not have the hole pre-cut for the SmartCard reader, and may also have a board behind the bezel that must be cut away to provide clearance for the SmartCard reader. If you need assistance with one of these cabinets, contact Technical Support.

### 3.3 Install Right NOS Button

1. Place the metal plate with the NOS button assembly on the front of the bezel, and install the metal back plate from the inside of the bezel so that the bezel plastic is sandwiched between the two metal plates. Make sure the NOS button graphic is right-side up, and secure the assembly with four (4) Kep nuts.

2. Locate harness part # 115-0072-01 from the kit, and connect the spade connectors to the NOS button. Note that the spade connectors for the lamp are a bit wider than those for the micro switch. Connect the **White-Black** micro switch wire to the NO connector and the **Black** wire to the COM connector. The lamp connectors are interchangeable. (See Figure 6 on page 14.)

### 3.4 Install SmartCard Reader

1. Insert the SmartCard reader assembly from the front of the bezel, so the bolts on the faceplate go through the holes in the bezel.

2. Make sure the SmartCard reader is installed with the LEDs upward, and secure it with two (2) Kep nuts.

![Image of SmartCard Reader Assembly](image2)

**Figure 10. SmartCard Reader Assembly**
3.5 **Re-Install Bezel and Route Harnesses**

1. Re-install the bezel on the cabinet, being careful to route the harnesses from the NOS button and SmartCard reader into the cabinet. Secure the bezel with the two (2) bolts at the top of the cabinet. Replace the marquee support bracket and secure it with the 6 (six) bolts.

2. Route the SmartCard reader harness to the system computer. You will be connecting it to the PCI USB card to be installed later.

3. Route the NOS button harness down through the opening into the control panel area, near the other control panel buttons.

4. Locate the harness from the buttons on the left side of the control panel, and follow it to a 15-pin connector.

5. Refer Figure 11 and Figure 12, and disconnect the 15-pin button connector from the cabinet harness (Part # 115-0002-01) and connect it to the new harness from the right NOS button. (The NOS button harness requires a female-to-male adapter that should already be connected.)

6. Connect the other end of the NOS button harness to the cabinet harness that you disconnected in the previous step.

7. Secure the NOS button harness to the cabinet so that it will not be caught or pulled.

8. Proceed to page 23 to install the PCI USB card and finish the hardware installation.

---

**Figure 11. NOS Button Connections Diagram**

**Figure 12. NOS Button Harness Connectors**
Deluxe Cabinet Hardware Upgrade

Note: GLOBAL VR® recommends using two people for upgrading the marquee artwork on Deluxe cabinets.

1. Inspect the Cabinet

Before beginning the upgrade, visually inspect the interior of the cabinet. Make sure that all wires and connectors are secure. Make sure that all grounding wires are securely connected to ground lugs.

2. Install the 6-Speed Shifter

1. Turn off the cabinet and disconnect the power cord.

2. Remove the four (4) Torx bolts from each side of the seat, as shown below, and slide the seat away from the cabinet so that you can reach the harnesses.

   Note: You may find it is easier to modify the wiring if you also unbolt and separate the driving console from the monitor console.

![Separating Seat from Cabinet](image)

Figure 13. Separating Seat from Cabinet

3. Refer to the figure below to make the shifter harness connections described in the steps that follow.

![Shifter Harnessing Diagram (Simplified)](image)

Figure 14. Shifter Harnessing Diagram (Simplified)
4. In the back of the cabinet, locate the unused 8-pin female connector on existing harness part # 115-0009-01. It may be bundled with other harnesses on the cabinet wall to your left. It also may be labeled "KEYPAD" as shown in the figure below.

5. Connect the 8-pin connector to the corresponding connector on harness part # 115-0060-01 from the kit. Make sure that the **white & yellow** striped wires on the two connectors are aligned.

6. Connect the 4-pin male DC power connector on the new harness (115-0060-01) to a DC power connector in the cabinet. If there is no unused DC connector, disconnect another device and connect it to the Spare DC connector on the new harness.

7. Route the 5-pin connector of the new harness (115-0060-01) through the hole in the bottom of the cabinet, and through the bottom of the driving console, so that you will be able to pull the harness through to the seat assembly. (It is helpful to have a second person spot the harness and pull it through.)

8. At the seat assembly, remove the three (3) Torx bolts from the top plate of the shifter and lift the shifter assembly out of its housing.

9. Disconnect the 6-pin Molex connector from the old shifter and connect it to the corresponding connector on harness part # 115-0061-01 from the kit.

10. Connect the 9-pin Molex connector on the new harness (115-0061-01) to the new 6-speed shifter.

11. Refer to Figure 15 and connect the E-Brake button to the four (4) spade connectors on harness part # 115-0061-01 as described below. Note that the spade connectors for the lamp are a bit wider than those for the micro switch.
   - Connect the **Red** and **Black** wires to the lamp connectors.
   - Connect the **White** wire to the NO connector on the micro switch.
   - Connect the **Black** wire to the COM connector on the micro switch.
12. Route the shifter harnesses into the seat, and pull it out in front of the seat. Connect it to the harness you previously routed from the cabinet.

13. Secure the shifter to the housing with the three (3) Torx bolts and washers removed previously.  
   **Note:** You may prefer to re-install the seat after finishing the control panel modifications.

14. Slide the seat back into place, being careful not to catch or pull the harnesses.

15. Secure the seat with the bolts and washers removed previously.

### 3. Install the NOS Buttons

Perform the steps in this section to install the two NOS buttons (used to add a burst of extra speed to the car during a race).

1. To install the first NOS button, remove the two Torx screws from the button plate on the left side of the driving control panel. Disassemble the Horn button and remove the plastic lens and Horn graphic. Replace them with the blue plastic lens and NOS graphic from the kit. (The new software no longer uses the horn.)
   
   If you prefer, you can gently pry the plastic cap off of the Horn button with a small screwdriver or similar tool, and then press the new graphic and cap into place. If you do this, be careful, as it is easy to damage the button.

2. Remove the five (5) Torx bolts that secure the control panel, and pull downward on the steering wheel to open the control panel.
3. The second NOS button and the SmartCard reader are installed in place of the artwork shown below. From inside the control panel, remove the four (4) Kep nuts that secure the metal plate with the artwork in place, as shown below. Remove the metal plate.

![Figure 16. NOS Button and SmartCard Reader Location (Deluxe Cabinet)](image)

4. Install the NOS button assembly from the front of the control panel and secure it in place with four (4) Kep nuts. Make sure the NOS graphic is right-side up.

![Install NOS button from front.](image)

5. Locate harness part # 115-0072-01 from the kit, and connect the spade connectors to the NOS button. Note that the spade connectors for the lamp are a bit wider than those for the micro switch. Connect the White & Black micro switch wire to the NO connector and the Black wire to the COM connector. The lamp connectors are interchangeable. (See Figure 15 on page 20.)

6. Route the harness from the NOS button to the left side of the control panel.

7. Locate the harness from the buttons on the left side of the control panel, and follow it to a 15-pin connector.
8. Refer to Figure 18 and Figure 19, and disconnect the 15-pin button connector from the cabinet harness (Part # 115-0002-01) and connect it to the new harness from the right NOS button. (The NOS button harness requires a female-to-male adapter that should already be connected.)

9. Connect the other end of the NOS button harness to the cabinet harness that you disconnected in the previous step.

10. Secure the NOS button harness to the cabinet so that it will not be caught or pulled.

4. **Install the SmartCard Reader**

Perform the steps in this section to install the SmartCard reader (required for Tournaments, Career Mode, and online features).

1. Refer to Figure 17 on page 21, and install the SmartCard reader from inside the control panel. Insert two (2) Torx bolts with flat washers through the front of the control panel to secure the SmartCard reader assembly in place. Make sure the SmartCard reader is installed with the LEDs upward.

2. Route the SmartCard reader harness to the system computer. You will be connecting it to the PCI USB card to be installed later.
5. Install PCI USB Card and Make Connections (All Cabinets)

CAUTION: To prevent electrostatic discharge (ESD) damage, handle PCBs by the edges only and use a grounding wrist strap or similar precaution.

1. Disconnect all cables from the back of the computer, and remove the computer from the cabinet. Place it on a workbench.
2. Remove the side panel from the computer. Refer to the figure below to locate components.
3. Disconnect the power cable from the USB I/O card and move it out of the way.
4. Remove the retaining screw that secures the existing two-port PCI USB card in place and remove the card.
5. Install the four-port PCI USB card and secure it with the screw.
6. Reconnect the power cable to the USB I/O card.
7. Close the computer case and replace it in the cabinet.
8. Refer to Figure 76 on page 90 and reconnect all cables. (The new USB PCI card will be connected to the force-feedback steering card, USB I/O card, SmartCard reader, and USB game dongle, if used.)
9. Connect the SmartCard reader cable to a port on the PCI USB card. Secure the cable to the cabinet so that it will not be caught or pulled.
10. Disconnect the old Game Dongle from the computer. Return it, at your convenience, to GLOBAL VR®, 2350 Zanker Road, San Jose, CA 95131, Attn: Dongle Returns.
11. Connect the new Need for Speed™ Underground Game Dongle to the PCI USB card, or the parallel port, depending on which type of dongle you received.

Important: All USB connections must be through the PCI USB card. Do not use the motherboard USB ports located above the audio ports (see Figure 76 on page 90).

12. If not already done, connect the phone cable from the kit to the modem Line In port (see Figure 76) and the inside of the power plate Phone In port. Connect a working analog phone line to the outer Phone In port of the power plate. (Note: If you prefer, you can connect your phone line directly to the modem Line In port by routing it through a hole in the cabinet.)

13. Connect an Ethernet cable from the computer Ethernet port to the power plate Ethernet port.
6. **Install the Lighting Kit**

The cold-cathode light assembly is installed under the control panel as shown in Figure 20.

1. Refer to Figure 20, and measure and mark a location for the harness hole, 1" from the rear panel (where the pedals are mounted) and 1-1/4" from the wall of the coin vault.

2. Open the control panel and check to make sure that no cables or components will be damaged when you drill. Drill a 3/4" hole at the location you marked.

3. Place the light assembly against the rear panel and the wall of the coin vault, with the harness running through the hole that you drilled.

4. Tighten the four (4) screws that are partially installed in the light assembly to secure it to the cabinet.

   **Note:** The light assembly will cover a small part of the speaker opening

5. Open the control panel and connect the harness from the light assembly to the power inverter.

6. Run the power harness (part # 115-0073-01) from the power inverter into the cabinet and connect it to the cabinet +5/+12 VDC power harness. Use the spare connector on the power inverter harness if you need to disconnect another device from the power harness.

7. Secure the power inverter inside the control panel using Velcro® or a cable tie.

8. Close the control panel and secure it with the screws removed previously.
7. **Install a Dollar Bill Validator (Optional)**

*Need for Speed™ Underground* cabinets support the use of a dollar bill validator (DBV). The DBV is not included in the upgrade kit. Perform the following steps if you wish to install one.

1. Remove the four (4) nuts that secure the metal cover plate on the coin door, and remove the cover plate.
2. Remove the bill stacker from the faceplate of the DBV.
3. Refer to the following figure to set the DBV DIP switches.

![Dollar Bill Validator DIP Switch Settings](image)

*Figure 22. Dollar Bill Validator DIP Switch Settings*

4. Install the DBV faceplate in the coin door.
5. If the DBV has a green ground wire, connect the wire to the coin vault ground lug.
   
   **Important:** The cabinet must be properly grounded for the DBV to work properly.
6. Locate the DBV harness, which should be secured near the Operator button. It has a 9-pin Molex connector and an AC power cord. Connect it to the DBV.
7. Connect the AC power cord from the DBV to the power strip in the cabinet.
8. Install the Cabinet Artwork

To save time, you may wish to begin the software installation (page 29) and install the artwork while the software installation is running.

**Standard Cabinet Artwork**

Refer to Figure 24 on page 27 for the locations of graphics on the Standard (27" monitor) cabinet.

1. Peel off the old serial number label on the back of the cabinet, and replace it with the new label.
2. Using a ¼-20H Security Torx bit, remove the six (6) screws that hold the marquee shield in place.
3. Remove the old artwork and insert the new artwork, part number NFSUK-AW-02, from the kit.
4. Reinstall the shield. Take care not to scratch the shield or artwork during installation.

**Figure 23. Installing the Marquee Artwork (Standard Cabinet)**

5. Refer to Figure 24 and install the artwork with part numbers NFSUK-AW-02, NFSUK-AW-04, and NFSUK-AW-10 in the same way as the marquee artwork, by removing the screws and clear plastic cover at each location on the cabinet.
6. Remove the four (4) screws that secure the seat-back artwork, and install part number NFSUK-AW-12.
7. Remove the old decals. Peel the adhesive backing from each of the new decals and carefully place them as shown in Figure 24. The two side-panel Underground graphics (part numbers NFSUK-AW-05 and NFSUK-AW-06) are designed to cover the Need for Speed™ logos on the sides of the cabinet. Be sure to push out any air bubbles that form under the graphics.
Deluxe Cabinet Artwork

Refer to Figure 26 for the locations of graphics on the Deluxe (39" monitor) cabinet.

**Note:** GLOBAL VR® recommends using two people for the marquee artwork upgrade.

1. Peel off the old serial number label on the back of the cabinet, and replace it with the new label.
2. Using a 3/8" nut driver (or large, flat-bladed screwdriver), remove the nine (9) screws that hold the rear, hinged marquee cover plate in place. **Do not** remove the three screws below the hinge.
   **Caution:** Be careful **not** to push the bezel off of the cabinet.
3. Refer to Figure 25, and tilt the marquee cover back on its hinge. You may need a stepladder to access the marquee interior.
4. Using a Philips screwdriver, remove the two top retainer blocks and the two side retainer blocks holding the marquee artwork in place inside the marquee. Leave the bottom block in place. Remove the old artwork.
5. Install the new artwork (part number UGDLX-AW-01). Take care not to scratch the clear shield or artwork during installation.
6. Replace the retainer blocks to hold the artwork in place.
7. Tilt the hinged marquee cover plate back in place and reinstall the screws.
8. Install the Cabinet Artwork

8. Remove the two (2) screws that secure the artwork on the back of the seat pedestal, and install the artwork with part number NFSUK-AW-02.

9. Remove the four (4) screws that secure the seat-back artwork, and install part number NFSUK-AW-12.

10. Remove the old decals. Peel the adhesive backing from each of the new decals and carefully place them as shown in Figure 26. The two side-panel Underground graphics (part numbers UGDLX-AW-04 and UGDLX-AW-05) are designed to cover the Need for Speed™ logos on the sides of the cabinet. Be sure to push out any air bubbles that form under the graphics.

Figure 25. Installing the Marquee Artwork (Deluxe Cabinet)

Figure 26. Graphics Placement (Deluxe Cabinet)
9. Install the Software

Note: You may wish to install the cabinet artwork (Standard, page 26, or Deluxe, page 27) while the software installation process is running.

Total installation time is about 30 minutes.

Important: When you use the System Recovery Disk, you will erase all game settings and history for the coin and game audits that are stored in the game software.

Important: All linked cabinets must run the same game software version.

1. Before installing the software, power ON the cabinet and verify that everything is working properly following the hardware upgrade. (Note that the NOS button will function as the horn, and the shifter will not work in six gears with the old software.)

2. Disconnect the Ethernet cable from all linked cabinets if not already done.

2. With the cabinet powered on and the game running, open the coin door and press the red operator button to launch the Operator Menu.

3. From the Game Operator Menu, record any settings that you want to restore to the cabinet after the software installation, and any statistics that you want to keep:

   Machine Menu: Cabinet Volume _____ Attract Volume _____% Cabinet Link ID# ______

   Options Menu: Credit Display __________ Cost/Credits per Play ______

   Coin/Game Stats (optional): _______________________________________________

4. Make sure the new Need for Speed™ Underground game dongle is installed in the computer.

5. Insert the System Recovery Disk in the CD-ROM drive and power the cabinet OFF and then ON. When the computer reboots, the CD should run automatically (wait about 30 seconds). You will see the hard-drive image process screen.

6. When the CD has finished running, you will be prompted to remove the CD and reboot the computer. Do not insert the Game CD yet! Wait for about 2 minutes while the software finishes the installation.

7. When you see a desktop screen with the GLOBAL VR® logo, the Operating System installation is complete. Insert the CD labeled Game Install Disk 1 of 2. The CD will automatically run (wait about 30 seconds). You will see a series of screens as the software copies components and files to the hard drive. The process will take about 10 minutes.

8. When the first CD is complete, the computer will eject the CD and prompt you to insert Disk 2. Insert Game Install Disk 2 of 2. The computer will automatically copy the remaining files from Disk 2, and will automatically reboot the computer when finished. You may see a blank screen for about a minute.

9. Once the game has restarted, remove the CD. Keep the System Recovery and Game Install CDs in a safe place in case you need them in the future.

10. When the game starts, it will need to calibrate the gas, brake, and steering pots. The steering will self-calibrate (do not touch the wheel while it is calibrating). When prompted, press and hold the gas and brake for five seconds each to set the calibration limits. Once the calibration is complete, the Attract Mode movie will start.

11. Play one game to finalize the hardware calibration.
10. Test, Set Up, and Register your Cabinet

1. Refer to Play Control Test on page 52 and test the driving controls. Be sure to test the pedal and steering pots. When you turn the steering wheel or step on the pedals, the change in the numbers displayed onscreen should be smooth and linear, with no jumps. A sudden jump in the number sequence indicates that the pot is worn and should be replaced. Refer to 5 KΩ Steering Pot (Potentiometer) Replacement on page 59, and 5 KΩ Gas and Brake Pot (Potentiometer) Replacement on page 62.

2. Refer to System Test on page 55 and test the SmartCard reader, card dispenser (if installed) and modem (you will need to set up the dial-up information to test the modem, but you should be able to confirm that the modem goes off the hook).

3. If you installed a DBV, verify proper DBV operation with both old and new bills.

4. Refer to Chapter 5 for information on setting up your pricing, audio volume, and other options.

5. For linked cabinets, set the Cabinet Link ID for each cabinet, and then exit from the Operator Menu, before reconnecting the Ethernet cable to the back of the cabinets. Refer to the next section for complete instructions on linking your cabinets for head-to-head racing.

6. Refer to Chapter 4 on page 37 and Register your cabinet to participate in Tournaments and take advantage of online features.

Linking Cabinets

You can link up to four cabinets together for head-to-head competition. Once the cabinets are linked in hardware and software, the Attract Mode movies will synchronize, and players can choose to play individually, or race against other players.

Each cabinet ships with an Ethernet cable and a cross-over coupler. The cross-over coupler is used to link two cabinets. An Ethernet hub is required to link more than two cabinets. If you use broadband instead of dial-up to connect the cabinets to the Internet to sync with GLOBAL VR®, you must use a router to link your cabinets. The table below shows required equipment by type of Internet connection and number of cabinets.

<table>
<thead>
<tr>
<th>Number of Cabinets</th>
<th>Internet Connection</th>
<th>Linking Equipment Required</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Dial-up or None</td>
<td>Cross-over coupler (Included with cabinet)</td>
</tr>
<tr>
<td>3 or 4</td>
<td>Dial-up or None</td>
<td>Ethernet hub (10/100 Mbps)</td>
</tr>
<tr>
<td>2, 3, or 4</td>
<td>Broadband</td>
<td>Ethernet router (Netgear® RP614v2 router recommended)</td>
</tr>
</tbody>
</table>
Linking Cabinets Without Broadband

Figure 27. Linking Cabinets Without Broadband

1. **Before connecting the Ethernet cables**, go into the Operator Menu on each cabinet, and set the Cabinet Link ID number, as shown by the arrow in Figure 28. Each cabinet must have a unique number: 1, 2, 3, or 4. Cabinets should be numbered from left to right. Exit the Operator Menu to reset the number in the software.

2. Locate the 10' Ethernet cable and Ethernet crossover coupler in the cash box of each cabinet.

3. Connect the Ethernet cable to the Ethernet connector on the power plate of each cabinet.
   - To link two cabinets: Connect the two Ethernet cables to one cross-over coupler. **Do not** use two couplers.
   - To link three or four cabinets: Connect the Ethernet cables to an Ethernet hub or switch (not included). Connect the hub or switch to AC power and make sure it is powered ON. **Do not** use cross-over couplers with a hub or switch.

4. If you have a duplicate Cabinet Link ID number among the linked cabinets, each cabinet with a duplicate ID number will display an error message, as shown in Figure 28. Repeat Step 3 to correct the duplicate Cabinet Link ID numbers.

Figure 28. Checking Link Status
10. Test, Set Up, and Register your Cabinet

**Linking Cabinets that use a Broadband Internet Connection**

![Image of Linking Cabinets with Broadband](image)

*Figure 29. Linking Cabinets with Broadband*

This procedure was tested using a Netgear® RP614v2 router. GLOBAL VR® does not offer support for other router brands or models.

**Important:** Your *Need for Speed™ Underground* cabinets must be connected to a separate router from any other games or devices.

1. **Before connecting the Ethernet cables,** go into the Operator Menu on each cabinet, and set the Cabinet Link ID number, as shown by the arrow in Figure 28. Each cabinet must have a unique number: 1, 2, 3, or 4. Cabinets should be numbered from left to right. Exit the Operator Menu to reset the number in the software.

2. Connect your router to AC power. *(Note: The router takes the place of a hub for broadband.)*

3. The router must be set to Factory Defaults. If you have used the Router before, or changed its settings, press and hold the reset button until the Test LED turns on (about 10 seconds).

4. Connect the **Internet** port of the router to your network.

5. Connect an Ethernet cable to the Ethernet connector on the power plate of each cabinet, and to router ports 1—4 as shown in Figure 29. **Do not** use crossover couplers.

6. Attempt to force a call from the System Test screen of the Game Operator menu of each cabinet, to verify that the connection is working properly.

If the cabinets are able to sync with GLOBAL VR®, you have successfully set up your connections. If a cabinet cannot sync, an error message will be displayed.
Checking the Game Dongle

The cabinet uses a game dongle to activate the game software. Depending on the type of dongle shipped with the game, it connects to either the parallel port or the USB port on the back of the computer. If the dongle is missing, the game will not run.

When a USB Dongle is installed and working properly, a red LED will illuminate inside the dongle. A Parallel Dongle does not light up.

For a Game Dongle to be recognized correctly, it should be connected before the cabinet is powered ON. If the software does not recognize the Game Dongle, make sure the Dongle is connected properly, and then power cycle the cabinet to see if this resolves the problem.

If the dongle should come out while the game is running, a NO DONGLE screen will appear. If this happens, the dongle can be re-installed without rebooting the game.

**Note:** The dongle supplied with the cabinet is specific to the game and software version. Future software upgrades may require you to also upgrade the dongle.

**Important:** Some of your registration information is stored in the dongle, so if you replace your computer, **remove the dongle and keep it with the cabinet.**

![Parallel Game Dongle and USB Game Dongle](image)

*Figure 30. Parallel and USB Game Dongles*

Connecting an External Monitor

If you wish, you can use the S-video connector on the computer video card to connect an external TV monitor and display the game action outside of the cabinet.

**Important:** If you install the operating system with the System Restore Disk while a second monitor is connected, an NVIDIA dialog box will appear onscreen after the large GLOBAL VR® logo appears at the end of the installation process. When you see this screen, power-cycle the cabinet and then proceed with the game software installation.

If your cabinet has an FX 5700 video card, you cannot use the S-video and VGA ports at the same time. In this case, you must purchase a DVI-to-VGA adapter and use this adapter to connect the cabinet monitor to the DVI port.

**Important:** Turn the cabinet OFF before making any video connections.

In most cases, the external monitor should not require any special setup. In some cases the Attract Movie may not show up on the screen. If this happens, refer to External Monitor Troubleshooting on page 84.
Chapter 3 — Playing a Game

Starting the Game

With the proper number of coins inserted, press the red Start button to begin the game. First select your mode of play, Race, Career, or Tournament (see page 36). Next a series of screens will appear, as shown below, allowing you to select options for the game.

![Selecting Track and Car Options](image)

1. Track Select: Turn the steering wheel to highlight each track displayed at the top of the screen. The track map and difficulty (Easy, Medium, or Hard) are displayed as you highlight each track. Press the gas pedal to select a track.

2. Car Select: Turn the steering wheel to highlight each car displayed at the top of the screen, and press the gas pedal to select your car.

3. Customize: Turn the steering wheel to highlight each customization shown at the top of the screen. Your car is displayed in each highlighted color. Press the gas pedal to make a selection.

4. Transmission: Select either automatic or manual transmission. Manual transmission (using the 6-speed shifter) may result in better speed control and faster race times for experienced drivers. No clutch is used, only the shifter.

5. Other Options: At any time during the car, customization, or transmission selection screens, you can press a control panel button for other options. These options are set through pop-up menus that display for five seconds.
   - Press NOS to turn AI on or off. In a linked race, any player can turn AI off for all cabinets. Turning AI off removes computer-controlled cars from the track. For a driver racing solo, this also activates Shadow Attack Mode, in which the driver races against a shadow of the track leader.
   - Press Look Back to turn Handicap (catch-up) on or off (default is on) for one driver only. Handicap helps a driver catch up with other cars.
   - Press ♪ to toggle the Force-Feedback level through Light, Medium, or Heavy.

Once you have selected your options, the game will begin to load.
Game Play

As in any driving game, use the Steering Wheel, Gas, Brake and Shifter to control the car.

The **Look Back** button lets you look behind the car. The **View** button toggles the view between inside and outside the car. Tap the ♫ button to turn the music off; tap it again to change songs. Press the **NOS** button for an extra burst of speed—but quantities are limited! Tap the **E-Brake** button to start a drift.

![Figure 32. Driving Screen Functions](image)

During the race, useful information is displayed onscreen:

1. Shows the number of the lap you are currently driving, and the total laps to complete the race.
2. Shows your current time for the lap and the best recorded lap time.
3. Shows your position (green triangle) relative to the other cars (red triangles) on a track map.
4. Shows your car's turbo level.
5. Shows the number of seconds you have to cross the next checkpoint. A Shadow Attack icon is displayed above this number if you are in Shadow Attack mode.
6. Shows your position in the race out of the total number of cars.
7. Shows the time gap between you and the leader, or the car behind you if you are in the lead.
8. Shows style points earned for advanced driving techniques.
9. Tachometer, shows your engine RPM in thousands.
10. Shows your current gear. In manual, the gear position in the shift pattern is also displayed.
11. Shows your speed in either KPH or MPH (set in Game Operator menu).

Additional information will appear onscreen depending on the race mode and options selected. At the end of the race, the time and position for each driver is displayed.
Modes of Play

Race Mode (amusement): This is normal racing, requiring no Players' Card or online services. If cabinets are linked, players can race against each other head-to-head. Using a Players' Card in Race Mode makes another car available for the player to drive. Also, a player can track miles on a Players' Card, and after 300 miles, another car becomes available.

Career Mode: In this mode, players drive a series of races. For each race they finish within a specified time, they win a customization or performance upgrade for their car. Players save their car and points on their Players' SmartCards. Players who complete a career (81 different races) can re-race any Career Mode race. Players can also use their customized Career Mode car in Race Mode.

Tournament Mode: If a cabinet is registered and online, players can compete in tournaments to win cash and prizes. To participate, players need a Players' SmartCard. Check the GLOBAL VR® website (www.globalvr.com) for the latest Tournament information.

Operator-Run Local Tournaments

If a cabinet is registered and online, operators can create their own Local Tournaments through the GLOBAL VR® website (www.globalvr.com). Operators can set up a local tournament on one cabinet, or on a number of cabinets at any of their locations. They can list the tournaments on the GLOBAL VR® website to attract players.

Note: Certain regions have local restrictions on tournament play.
Go Online With GLOBAL VR®
and Get More From Your Equipment Investment

More Players – Top players find your games through our online Game Locator.

More Free Time – Online equipment management lets you adjust and account without leaving your desk.

More Play Modes – Players at all levels have more ways to enjoy their favorite games.

More Cash – Increased earnings with Tournament Play and other online-only features.

Getting Started

Register with the GLOBAL VR® Tournament System to connect your game cabinets to our online servers. Being online opens Tournament Play and other new play modes for your players and time-saving services for you. Getting started is easy:

1. If you do not have an account with GLOBAL VR®, fax in the Operator Agreement form located in the Registration Pack of the Welcome Kit included with your cabinet or upgrade kit.

2. Connect your cabinet to a phone line or broadband network. (See page 32 for important information about using broadband with linked cabinets.)

3. Register your cabinet as described below.

Cabinet Registration

You have four options for registering your cabinet:

• New Operators: Go to page 38.

• Existing Operators:
  – Register through our website: Go to page 38.
  – Obtain a 4-digit registration key if you do not have web access: Go to page 38.
  – Register with your Active Operator Plus™ SmartCard: Go to page 42.

Note: For existing operators setting up a cabinet in a new location, it is probably easiest to register through the website.

Figure 33. Registration Process Flowchart
Navigating the Registration Screens

Use the driving control panel buttons to navigate the registration screens, as shown below. Also look for onscreen instructions and hints near the bottom of each screen.

<table>
<thead>
<tr>
<th>Button Function</th>
<th>Button Function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up</td>
<td>Back or Exit</td>
</tr>
<tr>
<td>Down</td>
<td>Select Right (In Some Screens)</td>
</tr>
<tr>
<td>Select (In Some Screens)</td>
<td>Select (In Some Screens)</td>
</tr>
<tr>
<td>Steering Wheel</td>
<td>Right &amp; Left (In Some Screens)</td>
</tr>
</tbody>
</table>

Web Registration for Existing Operators

Perform the following steps to register online if you have an account with GLOBAL VR®.

**Note:** You will need to provide the cabinet serial number, found on a label on the back of the cabinet, for each cabinet you wish to register.

1. Go to the GLOBAL VR® website, [www.globalvr.com](http://www.globalvr.com).
2. Click the **Operator** tab and login using your Operator ID and password.
3. Click the **MY CABINETS** tab near the top of the page.
4. From the menu on the left side of the Cabinets screen, under **Racing**, select **Registration**.
5. Fill out the Registration Form. In the **Select Existing Location** field, you can select New Location, or one of your existing locations. When you finish the form, click the **Create** button.
6. A Cabinet Registration Confirmation screen will appear. Find your 4-digit **Registration Key** near the top of the page, and write it down. Use this number at the cabinet to complete the registration process and activate your Operator card. (The Registration Key expires after one week.)
7. Repeat the steps above for each cabinet that you wish to register.
8. Proceed to the section titled Register With Your 4-Digit Registration Key, on page 39.

Registration for Existing Operators without Web Access

Perform the following steps if you have an account with GLOBAL VR® but no Web access.

**Note:** You will need to provide the cabinet serial number, found on a label on the back of the cabinet, for each cabinet you wish to register.

1. Phone GLOBAL VR® Tournament Support, at 408.597.3400, to receive a 4-digit cabinet registration key for each cabinet that you wish to register.
2. Proceed to the section titled Register With Your 4-Digit Registration Key, on page 39.
Registration for New Operators

If you are a new operator and do not have a GLOBAL VR® Operator Account, perform the following steps to get your cabinet registered and online:

1. Fill out Operator Agreement form, located in the Registration Pack of the Welcome Kit included with your cabinet or upgrade kit. Fax the form to GLOBAL VR®, at 408.597.3439.

   Note: When you phone Tournament Support, you will need to provide the cabinet serial number, found on a label on the back of the cabinet, for each cabinet you wish to register.

2. Phone GLOBAL VR® Tournament Support, at 408.597.3400, to complete the registration process and create your Operator Account. You will receive the following:
   - A 4-digit registration key for each cabinet you are registering. You will use the registration key at the cabinet to complete the registration process and activate your Operator card. (The 4-digit registration key expires after one week.)
   - An Operator ID and password. Use these in the future to logon to our website to get your 4-digit registration key for cabinet registration. Your ID also gives you access to the Global Impact Operator's Online Store.

3. Proceed to the section titled Register With Your 4-Digit Registration Key, that follows.

Register With Your 4-Digit Registration Key

1. Press the Operator button inside the coin door and select Registration Options from the Game Operator Menu. The Registration screen will appear.

2. Press the ♪ button to enter the Registration screen. Select Cabinet Registration and press the ♪ button again to begin the registration process.

3. Read the Acknowledgement screen, select Agree, and then press the ♪ button to continue. You must select Agree to continue with registration.

4. The Dial-up Phone settings screen will appear next. Phone Option is set to Dial-up as default.
To use a broadband connection, press \( \uparrow \) with Phone Option selected, and then press VIEW and LOOK BACK to toggle between Broadband and Dial-up. Press \( \uparrow \) to select. If using Broadband, skip to step 6.

5. To use a dial-up phone line, keep Dial-up as the Phone Option, and use the buttons to set the dial-up properties as described below:
   
a. Use VIEW and LOOK BACK to select State and press \( \uparrow \). Use VIEW and LOOK BACK to scroll through the list of states. Press \( \uparrow \) to select your state from the list.

b. Use VIEW and LOOK BACK to select Primary City and press \( \uparrow \). Use VIEW and LOOK BACK to scroll through the list of cities. Press \( \uparrow \) to select your city or the city closest to the cabinet location.

   **Hint:** Press the gas pedal while scrolling the list of cities to jump to the next letter.

c. Use VIEW and LOOK BACK to select Primary Number and press \( \uparrow \). Use VIEW and LOOK BACK to scroll through the list of phone numbers for your city. Press \( \uparrow \) to select a local phone number.

d. Select Yes for Skip Area Code unless the area code for the selected number is different from the line the cabinet will be using. (If the cabinet needs to dial an area code, you will also need to enter a “1” as a dialing prefix in the next step.)

e. If you need to dial a number (such as “9”) to call outside of your location, or if your modem will be dialing an area code and needs to dial a “1” first, select Dialing Prefix and press \( \uparrow \). This will select the onscreen keypad.

   Use VIEW, LOOK BACK, \( \uparrow \), and NOS, to select each number from the onscreen keypad, and press START to enter it. Select the comma (,) to insert a pause in the dialing. To make a correction, select DELETE on the onscreen number pad and press START. When you are finished, select ENTER on the number pad and press START.

f. Repeat Steps b—e for the Secondary City. (If your Primary City has more than one dial-up number, select the same city and a different number.) The computer will use this dial-up number as a backup if it cannot reach the primary number.

g. When you finish, the Primary and Secondary numbers will be displayed onscreen, with the dialing prefix and area code, if entered. Check the entries, and use the buttons to return to any entry that you wish to change. When you are finished, Use VIEW and LOOK BACK to select Continue, and press \( \uparrow \).
6. The Time Zone screen will appear next. Use VIEW and LOOK BACK to select your time zone and press \( \text{ } \).

7. The Select Registration Method screen will appear next. Select **Register with a 4-Digit Code** and press \( \text{ } \).

8. On the Enter your 4-digit code screen, use VIEW, LOOK BACK, \( \text{ } \), and NOS, and/or steering wheel, to select each number from the onscreen keypad, and press START to enter it. If you make a mistake, select Delete and press START.

9. When you are finished, select Enter and press START.

   You will see "Connecting…" followed by "In progress…".

   When the process finishes, you will see "Registration Successful."

   **Important:** If you never see the Registration Successful screen, this can indicate a problem with registration, possibly an interrupted modem connection. Select Force Call from the Registration Options screen to make sure that your cabinet is able to sync with GLOBAL VR®, and to finalize registration.

10. After registration, you will be prompted to insert your Operator card to activate it. When the **Card Activation Successful** screen appears, your SmartCard will be active and can be used to register other cabinets. You can skip this step if you do not wish to activate a card at this time.

    You can activate an Operator Card at any time from the Registration Options screen.

    Your cabinet is now registered. It is a good idea to set the sync time on the Registration Options screen so that your cabinets call in to GLOBAL VR® at different times. Also make sure the cabinet will be powered on at the selected sync time.
**Register with an Active Operator Card**

If you already have an account with GLOBAL VR®, you can use your Operator Card to register immediately.

1. Press the Operator button inside the coin door and select Registration Options from the Game Operator Menu. The Registration screen will appear.
2. Press the ♪ button to enter the Registration screen. Select Cabinet Registration and press the ♪ button again to begin the registration process.
3. Read the Acknowledgement screen, select Agree, and then press the ♪ button to continue. You must select Agree to continue with registration.
4. The Dial-up Phone settings screen will appear next. **Phone Option** is set to Dial-up as default. To use a broadband connection, press ♪ with Phone Option selected, and then press VIEW and **LOOK BACK** to toggle between **Broadband** and **Dial-up**. Press ♪ to select. If using Broadband, skip to step 6.
5. To use a dial-up phone line, keep **Dial-up** as the Phone Option, and use the buttons to set the dial-up properties as described below:
   a. Use **VIEW** and **LOOK BACK** to select State and press ♪. Use **VIEW** and **LOOK BACK** to scroll through the list of states. Press ♪ to select your state from the list.

**Note onscreen instructions.**
b. Use VIEW and LOOK BACK to select Primary City and press \( \downarrow \). Use VIEW and LOOK BACK to scroll through the list of cities. Press \( \downarrow \) to select your city or the city closest to the cabinet location.

**Hint:** Press the gas pedal while scrolling the list of cities to jump to the next letter.

c. Use VIEW and LOOK BACK to select Primary Number and press \( \downarrow \). Use VIEW and LOOK BACK to scroll through the list of phone numbers for your city. Press \( \downarrow \) to select a local phone number.

d. Select Yes for Skip Area Code unless the area code for the selected number is different from the line the cabinet will be using. (If the cabinet needs to dial an area code, you will also need to enter a “1” as a dialing prefix in the next step.)

e. If you need to dial a number (such as “9”) to call outside of your location, or if your modem will be dialing an area code and needs to dial a “1” first, select Dialing Prefix and press \( \downarrow \). This will select the onscreen keypad.

Use VIEW, LOOK BACK, \( \downarrow \), and NOS, to select each number from the onscreen keypad, and press START to enter it. Select the comma (,) to insert a pause in the dialing. To make a correction, select DELETE on the onscreen number pad and press START. When you are finished, select ENTER on the number pad and press START.

f. Repeat Steps b—e for the Secondary City. (If your Primary City has more than one dial-up number, select the same city and a different number.) The computer will use this dial-up number as a backup if it cannot reach the primary number.

g. When you finish, the Primary and Secondary numbers will be displayed onscreen, with the dialing prefix and area code, if entered. Check the entries, and use the buttons to return to any entry that you wish to change. When you are finished, Use VIEW and LOOK BACK to select Continue, and press \( \downarrow \).

6. The Time Zone screen will appear next. Use VIEW and LOOK BACK to select your time zone and press \( \downarrow \).

7. The Select Registration Method screen will appear next. Select Register with Operator Card and press \( \downarrow \).

8. When you are prompted, insert your Operator Card. The SmartCard reader will read the card automatically. You will see "Connecting…” onscreen for a about a minute, followed by "Disconnecting… 100% Complete" when the process has finished.
If the call fails to connect, you will see a modem error message (see Connection Troubleshooting on page 83 for information on modem error messages). Press any button to start over from the initial screen. (You will **not** have to re-enter your settings, and you can leave your Operator Card in the SmartCard reader.) If you have repeated connect failures, select a different dial-up number.

9. The Select Cabinet Location screen will appear next. Your existing locations should appear in the list. If you are setting up the cabinet at a new location, proceed to Manually Entering your Location, on page 45. Otherwise continue with Step 10.

10. Use **VIEW** and **LOOK BACK** to scroll through the list, and press ↓ to select your location.

11. The next screen will prompt you to enter your cabinet serial number (find this number, starting with "GVR" on a sticker on the back of the cabinet). Use the buttons and/or steering wheel to navigate the onscreen keyboard to select each character. Press **Start** to enter each character. Select **Done** and press **Start** when finished.

You will see "Connecting..." onscreen, followed by "In Progress...". When the process finishes, you will see "Registration Successful." Press any button to return to the Operator Menu.

**Important:** If you never see the Registration Successful screen, this can indicate a problem with registration, possibly an interrupted modem connection. Select Force Call from the Registration Options screen to make sure that your cabinet is able to sync with GLOBAL VR®.

Your cabinet is now registered. It is a good idea to set the sync time on the Registration Options screen so that your cabinets call in to GLOBAL VR® at different times. Also make sure the cabinet will be powered on at the selected sync time.
Manually Entering your Location

1. If your location is not in the list on the Select Cabinet Location screen, select New Location and press ♩. The next screen will show a list of fields requesting information about your location. When you enter this screen, the first field will be pre-selected.

   ![Onscreen instructions](image)

2. Use the VIEW, LOOK BACK, ♩, and NOS buttons and/or steering wheel to navigate the onscreen keyboard, and press START to enter each selected character. To make a correction, select the Backspace key on the onscreen keyboard and press START. When you are finished, select ENTER on the onscreen keyboard and press START.

3. For Location Type and State, use VIEW and LOOK BACK to scroll through a list of options and press START to select.

4. When you have filled in all of the fields, select DONE from the onscreen keyboard and press Start. (If you press Done before filling out all required fields, the next field that needs information will become selected.)

   You will see "Connecting..." onscreen, followed by "In Progress...". When the process finishes, you will see "Registration Successful." Press any key to return to the Operator Menu.

   Important: If you never see the Registration Successful screen, this can indicate a problem with registration, possibly an interrupted modem connection. Select Force Call from the Registration Options screen to make sure that your cabinet is able to sync with GLOBAL VR®.

Your cabinet is now registered. It is a good idea to set the sync time on the Registration Options screen so that your cabinets call in to GLOBAL VR® at different times. Also make sure the cabinet will be powered on at the selected sync time.
Chapter 5 — Operator Menu and Game Setup

This chapter describes how to use the Game Operator menu to set up the game or diagnose problems. All game audits, settings, registration, and control diagnostics are accessed from the Game Operator Menu. Refer to Game Operator Menu Flowchart on the following page, for a list of the Game Operator menu screens and available settings.

Press the red operator button behind the coin mech door to enter the Game Operator menu.

Navigating Through the Game Operator Menu Screens

Use the buttons on the driving control panel to navigate, select, and change options, as described in the table below. Onscreen instructions will provide additional information on using each menu.

<table>
<thead>
<tr>
<th>Button</th>
<th>Function</th>
<th>Comments</th>
</tr>
</thead>
<tbody>
<tr>
<td>Up</td>
<td>Scroll through lists or settings.</td>
<td></td>
</tr>
<tr>
<td>Down</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Select</td>
<td>Confirm a setting.</td>
<td></td>
</tr>
<tr>
<td>Back or Exit</td>
<td>Navigate back to the menu list or exit the menu.</td>
<td></td>
</tr>
</tbody>
</table>

The following is an example of how to change a menu option:

1. Use the and buttons to navigate and highlight a menu option.

2. Press the button to select the highlighted option. The game option will turn to red when it is selected.

3. Use the and buttons to rotate through the available settings for the selected option, as shown by the arrows in steps 2 and 3 of the picture above.

4. When you reach the setting you want, press the button again. The game option will now turn back to yellow, and will display the new setting, as shown in step 4 of the picture above.

5. Press the button to go back to the main menu.

Figure 34. Setting Cabinet Volume
The flowchart below shows the function of each menu in the Game Operator Menu.

<table>
<thead>
<tr>
<th>Main Menu</th>
<th>Displays software version, Play Type, Cabinet Type, Available Credits, and GLOBAL VR® contact info. Lets you set Play Type, Volume, Link ID, and reset available credits.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine</td>
<td>Displays the International Setting. Lets you set coin or credit options, pricing, Free Play, MPH or KPH, and checkpoint difficulty.</td>
</tr>
<tr>
<td>Options</td>
<td>Lets you Restore Default Settings, Reset Coin Stats or Game Stats, and Reset Amusement Play Track Records and Shadows.</td>
</tr>
<tr>
<td>Resets</td>
<td>Displays Earnings and Upcharges for each function.</td>
</tr>
<tr>
<td>Collection Stats</td>
<td>Displays statistics about settings selected by players.</td>
</tr>
<tr>
<td>Game Stats</td>
<td>Lets you test and calibrate the driving controls.</td>
</tr>
<tr>
<td>Controls</td>
<td>Lets you test and calibrate the monitor.</td>
</tr>
<tr>
<td>Monitor</td>
<td>Lets you test cabinet audio.</td>
</tr>
<tr>
<td>Sound Test</td>
<td>Lets you test SmartCard reader, SmartCard dispenser, and modem, and set monitor gamma.</td>
</tr>
<tr>
<td>System Test</td>
<td>Lets you register the cabinet for tournaments and online features.</td>
</tr>
<tr>
<td>Registration Options</td>
<td></td>
</tr>
</tbody>
</table>

Figure 35. Game Operator Menu Flowchart
Machine Information Menu

The Machine Information menu is the default screen displayed when you press the Operator Button. It displays important information about the cabinet.

<table>
<thead>
<tr>
<th>Menu Item</th>
<th>Description</th>
<th>Default Value (as applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Play Type</td>
<td>Sets Play to Amusement Only or Player's Choice.</td>
<td>Player's Choice</td>
</tr>
<tr>
<td>Game Version</td>
<td>Displays the game software version installed.</td>
<td></td>
</tr>
<tr>
<td>OS Version</td>
<td>Displays the operating system software version installed.</td>
<td></td>
</tr>
<tr>
<td>Cabinet Type</td>
<td>Displays cabinet type (Sit-Down or Up-Right).</td>
<td>(Set by Dongle)</td>
</tr>
<tr>
<td>Available Credits</td>
<td>Displays the number of credits inserted.</td>
<td></td>
</tr>
<tr>
<td>Reset Credits</td>
<td>Highlight and select this button to reset the Available Credits to 0.</td>
<td></td>
</tr>
<tr>
<td>Cabinet Volume Setting</td>
<td>Sets the game audio volume form 0—100% in increments of 5.</td>
<td>55%</td>
</tr>
<tr>
<td>Attract Volume</td>
<td>Sets the attract mode audio volume as a percentage of cabinet volume.</td>
<td>95%</td>
</tr>
<tr>
<td>Attract Sound Mode</td>
<td>Sets attract mode sound to Always, Sometimes, or Never. The Sometimes setting will play sound in attract mode 1/3 of the time.</td>
<td>Always</td>
</tr>
<tr>
<td>Cabinet Link ID#</td>
<td>Sets the ID number used for linking cabinets. Each linked cabinet must have a unique Cabinet Link ID number (1, 2, 3, or 4).</td>
<td>1</td>
</tr>
<tr>
<td>Contact Info</td>
<td>Displays GLOBAL VR® contact information.</td>
<td></td>
</tr>
</tbody>
</table>
Game and Coin Options Menu

The Game and Coin Options menu is used to set up the type of money or credits used at your location, game pricing, and game-play difficulty.

<table>
<thead>
<tr>
<th>Menu Item</th>
<th>Description</th>
<th>Default Value (as applicable)</th>
</tr>
</thead>
<tbody>
<tr>
<td>International Setting</td>
<td>Displays the country where the cabinet is operating. This determines the type of money used by the cabinet.</td>
<td>(Set by Dongle)</td>
</tr>
<tr>
<td>Credit Display</td>
<td>Sets whether Money or Credits are used to play the cabinet. (This setting affects the display of other items on this screen.)</td>
<td>Money</td>
</tr>
<tr>
<td>Coins Per $ (Currency symbol varies internationally)</td>
<td>Sets how many coin drops it takes to reach a unit of money, typically 4 in the USA (4 quarters per $) or 1 in the UK (1 £ coin). Options are 1–20.</td>
<td>USA/CAN: 4 EUR/UK: 1</td>
</tr>
<tr>
<td>Free Play</td>
<td>Sets free play ON or OFF.</td>
<td>OFF</td>
</tr>
<tr>
<td>Cost Per Amusement Play</td>
<td>Sets number of coins per amusement game. Options are 1–50.* (Varies by region)</td>
<td></td>
</tr>
<tr>
<td>Cost Per Career Play</td>
<td>Sets number of coins per career mode game. Options are 1–50.* (Varies by region)</td>
<td></td>
</tr>
<tr>
<td>Cost Per Tournament Play</td>
<td>Sets number of coins per tournament game. Options are 1–50.* (Varies by region)</td>
<td></td>
</tr>
<tr>
<td>Cost Per Players’ Card</td>
<td>Sets number of coins to buy a Players’ Card. Options are 1–50.* (Varies by region)</td>
<td></td>
</tr>
<tr>
<td>Display Speed in MPH or KPH</td>
<td>Sets the speedometer to MPH or KPH.</td>
<td>MPH</td>
</tr>
</tbody>
</table>
| Skill Level (Checkpoint Difficulty) | Lets you set the Skill Level, by track, from A (easiest) through E (hardest). Easier settings mean more time; harder settings mean less time to reach each checkpoint.  
# Laps/Drags lets you set how many laps or drags players get for each racetrack. Options are 1–5. | C (Medium) # Laps/Drags varies by track |

*If Credit Display is set to Money, this value is displayed in money.
Reset Stats/Settings Screen and Default Settings

Figure 38. Reset Stats/Settings Menu

- **Restore Default Settings:** Sets the cabinet to the default settings listed below.

<table>
<thead>
<tr>
<th>Setting</th>
<th>US (Dollar)</th>
<th>UK (Pound)</th>
<th>Canada (Dollar)</th>
<th>Europe (Euro)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Credit Display</td>
<td>Money</td>
<td>Money</td>
<td>Money</td>
<td>Money</td>
</tr>
<tr>
<td>Coins per $</td>
<td>4</td>
<td>1</td>
<td>4</td>
<td>1</td>
</tr>
<tr>
<td>Free Play</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
<td>OFF</td>
</tr>
<tr>
<td>Cost Per Play</td>
<td>$1.00</td>
<td>£1.00</td>
<td>$1.00</td>
<td>€1.00</td>
</tr>
<tr>
<td>Game Volume</td>
<td>55</td>
<td>55</td>
<td>55</td>
<td>55</td>
</tr>
<tr>
<td>Attract Volume</td>
<td>95%</td>
<td>95%</td>
<td>95%</td>
<td>95%</td>
</tr>
<tr>
<td>Skill Level on All Racetracks</td>
<td>C</td>
<td>C</td>
<td>C</td>
<td>C</td>
</tr>
</tbody>
</table>

- **Reset Collection Stats:** Resets the Coin Statistics for the cabinet.
- **Reset Game Stats:** Resets the Game Statistics for the cabinet.
- **Reset Amusement Track Records & Shadows:** Resets the amusement track records and shadows. Tournament records are not affected. You can select **Reset All Tracks**, or reset tracks individually.
Collection Statistics Screen

![Collection Statistics Menu](image)

Figure 39. Collection Statistics Menu

The Collection Statistics menu shows the total amount of money collected for each type of game, and the last date and time the statistics were reset. The Collection Statistics can be reset through the Resets menu.

Game Statistics Screens

![Game Stats Menu Screens](image)

Figure 40. Game Stats Menu Screens

The Game Statistics menu lets you cycle through three screens with statistics about the options players have selected in Amusement Mode, and their average times for each track. The screens are: Car and Track, Average Times, and Game Features Usage. Press View or Look Back to move through the pages. You can reset the Game Statistics through the Resets menu.
Play Control Test

The Play Control Test screen displays pictures of each driving control, and allows you to test each control, as described below. To exit from this menu, press the Start and View buttons together. If a component is not functioning, a symbol will be displayed over it, as shown above.

- **Buttons**: When you press a control panel button, it will light up on the screen.
- **SmartCard Reader**: Indicates whether reader is installed and working.
- **SmartCard Dispenser**: Indicates whether dispenser is installed and working.
- **Steering Wheel**: When you turn the steering wheel to the left or right, the numbers in the graphic should change to indicate the steering wheel position. Full left position should be about –127 and full right position should be about 127. As you turn the wheel, the number change should be smooth and linear. A sudden jump in the numbers, or a different range of numbers, can indicate a bad pot.
- **Gas & Brake Pedal**: When you step on the pedals you will see the same action on-screen. The numbers displayed by the pedals show the value when the pedal is full up, full down, and the current value. The difference between the full up and full down values should be about 80 (±5). As you press and release the pedals, the number change should be smooth and linear. A sudden jump in the numbers can indicate a bad pot.
- **Shifter**: When you shift through the gears, the current gear number appears on the screen. The screen also displays which shifter micro switches are actuated for each gear. For example, "2 LT DN" means the left and down micro switches are actuated in gear 2. "3 UP" means that only the up micro switch is actuated in gear 3. For more information, refer to Six-Speed Shifter Micro Switch Service on page 63.
- **E-Brake**: If you press the E-Brake button, it will light up on the screen.
- **Credits**: When you insert money into the coin mech or bill validator, the word “CREDITS” will flash, and “OK” will highlight on the screen.
- **Calibration**: To calibrate the steering wheel and pedals, press the Start and NOS buttons together. The steering wheel will turn by itself during calibration; do not touch it during this process. When prompted, step on the gas and brake pedals to calibrate them.
- **Start Button, Leader Light and Brake Light**: When you enter the Controls Menu, the Start button, Leader Light and Brake Lights on the cabinet will blink for several seconds. If any of these lights fails to blink, check the bulb and wiring for the light.
- **Nytric Card Version**: Indicates version of Nytric USBI/O card installed in the computer.
Monitor Calibration Test

Press the ♫ button to start the monitor calibration test, and the View or Look Back button to scroll through the screens. To exit the Monitor Calibration Test, press the NOS button or the Operator button.

The monitor calibration test cycles through a series of monitor calibration screens. Each screen is designed to help you align the horizontal or vertical sync, or adjust the white balance and color hues.

Use the monitor remote control board buttons to adjust the monitor. The board is located next to the Operator button. Use the buttons on the monitor control panel to access a series of menus allowing you to adjust the display size, color, and quality.
Sound Test

The Sound Test menu tests the speakers. When you enter the sound test, each speaker will call out its name, one at a time. You should hear the words “Front Left Channel” from the left front speaker, followed by “Center Channel” from the center, and so on. The subwoofer will emit a thumping sound. The Sound test will continue to automatically rotate through each speaker until you press the NOS button to exit the test. While the sound test is running, the picture on the screen shows the location of the speaker being tested.

Press the View or Look Back button to stop the sound rotation and test one speaker at a time. Press View to rotate to the next speaker, or Look Back to rotate to the previous speaker. Press the NOS button to exit the test.

If any sound comes from the wrong speaker, or any speakers are not working, check the connections to the audio amp (see Figure 59 on page 67).

Refer to Audio Amp and Speakers Service on page 67 for more information on fixing audio problems.
System Test

- **Set Video Gamma**: Adjusts the overall brightness of the image. Default is 1.00.
- **Test Card Reader**: Insert an Operator or Players' SmartCard, and then select this option. If the SmartCard reader is working properly, the screen will indicate the type of card inserted and the card number. For Players' Cards, the name of the owner will also be shown. This can be useful for finding the owners of lost cards.
- **Test Card Dispenser**: If a card dispenser is installed, select this option to dispense a card and confirm the dispenser is working.
- **Test Modem**: Forces a call to verify modem function. The screen will indicate whether the modem connected successfully.

*Figure 45. System Test Screen*
Registration Options

The Registration Options screen allows you to register, unregister, or change the settings the cabinet uses for syncing with GLOBAL VR. This screen also provides valuable information about a registered cabinet. Refer to Chapter 4 — Setting Up Tournament Play on page 37 for registration instructions.

![Figure 46. Registration Options Screen](image)

**Buttons**

- **Cabinet Registration** or **Unregister Cabinet**: This button will change depending on whether your cabinet is registered. If you restore the software on a cabinet using the System Recovery disk, this button will change to **Cabinet Restore**. Selecting the **Cabinet Restore** button will cause the cabinet to call in to GLOBAL VR® and use information on your game dongle to retrieve your registration settings.

- **Force Call**: This button causes the cabinet to call in to GLOBAL VR®. Use this if the cabinet fails to sync at the normal time, or to test your connection.

- **Edit Dial-In Numbers**: Use this button to change the phone number the cabinet uses to connect to the Internet, or to switch between dial-up and broadband. If you have repeated connection problems, try a different local number.

- **Activate Operator Card**: Use this to create another Operator Card.

- **Call Sync Log**: Select this to view the list of calls the cabinet has made to GLOBAL VR®, and confirm call success or get information about modem errors.

- **Sync Time**: Select this button to change the time the cabinet syncs with GLOBAL VR®. Select a time when the cabinet is powered ON, and stagger the time so that all of your cabinets do not try to dial in at the same time.

- **Time Zone**: Displays the selected time zone and allows you to change it.

**Informational Text**

- The upper right side of the screen shows the Cabinet Registration Status, Cabinet ID Number used for your account, and Cabinet Serial Number.

- The lower part of the window shows information about the last call made by the cabinet to GLOBAL VR®. If there was a problem syncing, the Modem Error Code may help you solve the problem. Refer to Connection Troubleshooting on page 83 for more information.
Follow the instructions below if you need to re-install the *Need for Speed™ Underground* software on your cabinet. **Total installation time is about 30 minutes.**

**Using the System Recovery CD**

**Important:** When you use the System Recovery Disk, you will erase all game settings and history for the coin and game audits that are stored in the game software. It is advisable to contact Technical Support before using the System Recovery Disk to resolve a problem.

1. If the cabinet is linked, disconnect the Ethernet cable from the back of the cabinet.
2. Insert the **System Recovery Disk** in the CD-ROM drive and power the cabinet OFF and then ON. When the computer reboots, the CD should run automatically (wait about 30 seconds). You will see the hard-drive image process screen.
3. When the CD has finished running, you will be prompted to remove the CD and reboot the computer. **Do not** insert the Game CD yet! Wait for about 2 minutes while the software finishes the installation. When you see a desktop screen with the GLOBAL VR® logo, the Operating System installation is complete. Proceed to run the **Game Install** CDs.

**Using the Game Install CDs**

**Important:** All linked cabinets must run the same game software version.

1. With the cabinet powered ON and the computer booted, insert the CD labeled **Game Install Disk 1 of 2**. The CD will automatically run (wait about 30 seconds). You will see a series of screens as the software copies components and files to the hard drive. The process will take about 10 minutes.
2. When the first CD is complete, the computer will eject the CD and prompt you to insert Disk 2. Insert **Game Install Disk 2 of 2**. The computer will automatically copy the remaining files from Disk 2 and reboot the computer when finished. You may see a blank screen for about a minute.
3. Once the game has restarted, remove the CD. Keep the System Recovery and Game Install CDs in a safe place in case you need them in the future.
4. When the game starts it will need to calibrate the gas, brake, and steering pots. The steering will self-calibrate (do not touch the wheel while it is calibrating). When prompted, press and hold the gas and brake for five seconds to set the calibration limits. Once the calibration is complete, the attract movie will begin. Start and play one game to finalize hardware calibration.
5. Once the software install is complete, press the Operator button and set the sound volume levels, cabinet Link ID Numbers, and any other cabinet settings. Reconnect the Ethernet cable if used.
6. For registered cabinets, select **System Recovery** from the Registration Options screen of the Operator Menu. Follow the onscreen instructions. The cabinet will call in to GLOBAL VR® and retrieve the registration information using the ID stored in the game dongle.
Caution: GLOBAL VR® assumes no liability for any damage or injuries incurred while servicing the cabinet. Only qualified service personnel should perform service and installation of cabinet hardware.

Always turn the cabinet OFF and disconnect the AC power cord before performing any repair work.

To prevent electrostatic discharge (ESD) damage, handle PCBs by the edges only and use a grounding wrist strap or similar precaution.

Please read the service instructions before working on the cabinet.

**Opening the Control Panel**

To gain access to the Force-Feedback Motor and buttons, remove the three (3) T-25H Security Torx bolts (plus two (2) additional bolts for Deluxe cabinets, not shown) from the Driving Control Panel bezel, as shown by the arrows in the picture below. The Driving Control Panel assembly is mounted to a hinge and will fold down.

![Opening the Control Panel](image)

**Force-Feedback Steering System Service**

The major components of the steering system are listed below. The figure that follows shows the harnessing of the force-feedback steering system.

- Steering Wheel
- Force-Feedback PCB (Blue Board, part # COEM-6040-245)*
- Force-Feedback Motor Controller PCB (Green Board, part # COEM-6052)*
- +24 VDC Power Supply
- Force-Feedback Motor
- 5 KΩ Steering Pot (Potentiometer)

*At the time of this writing, a single-PCB Force-Feedback system was just becoming available. This single board (Part #: COEM-ELEC-AW-SB-GVR) is completely interchangeable with the two PCBs in the current systems. If you receive the single board as a replacement part, remove both existing PCBs.
The force-feedback steering system is powered by the +24 VDC power supply. The power supply connects to the Force-Feedback PCB. The PCB routes the power to the force-feedback steering motor.

**Caution: Do not connect the power supply directly to the force-feedback motor. Doing this will damage the motor and the power supply.**

The Force-Feedback Motor Controller PCB is connected to the Force-Feedback PCB, the computer USB port, and the 5 KΩ steering pot. This card manages communications between the steering pot, the computer, and the force-feedback card. The steering pot sends the computer the steering wheel position as the player drives, and the computer sends back instructions for controlling the force-feedback motor.

A faulty cable or steering-system component can cause steering problems. Refer to the Control Troubleshooting table on page 80 for help with diagnosing steering problems.

![Figure 48. Force-Feedback Steering System Harnessing Diagram](image)

**5 KΩ Steering Pot (Potentiometer) Replacement**

To test a pot, use the Play Control Test in the Operator Menu (see page 52). While turning the wheel, the change in the numbers displayed onscreen should be smooth and linear, with no jumps.

You can also power off the game and test resistance at the pot. While turning the wheel, you should see a steady linear increase or decrease in resistance, with no jumps.

To replace a pot, refer to Figure 49 and perform the following steps:

1. Using a 7/64 Allan wrench, loosen the set screw from the steering column and remove the bracket with the 5 KΩ steering pot attached.

2. Using a 1/2-inch wrench, remove the nut and lock washer from the bracket and remove the pot.
3. Reverse these steps to install the new pot. Install the pot with the plastic pin through the small hole in the bracket, as shown in Figure 49 below.

4. Calibrate the steering from the Play Control Test in the Operator Menu after replacing the pot.

---

**Force-Feedback Belt or Motor Replacement**

Refer to Figure 49 above, and Figure 50 below, and perform the following steps to remove the force-feedback belt for repair. Always replace the belt if it looks cracked or worn.

1. Using a 7/64 Allan wrench, loosen the set screw from the steering column and remove the bracket with the pot attached (see Figure 49).

2. Loosen the four (4) 3/8" motor mount Kep nuts that secure the force-feedback motor to the frame (see Figure 50).

3. Using a 10mm socket wrench, loosen the belt tension adjustment bolt several turns until you can slip the belt off of the motor and steering gears (see Figure 50).

4. To replace the motor, remove the four (4) 3/8" Kep nuts that you loosened in step 2, and remove the motor.

5. Reverse these steps to re-install the motor and belt. When installing the belt, tighten the tension adjustment bolt until the belt is fully stretched, and then loosen the bolt by ½ turn.

6. Calibrate the steering from the Operator Menu after servicing the belt or motor.
**Force-Feedback PCB Replacement**

Caution: To prevent electrostatic discharge (ESD) damage, handle PCBs by the edges only and use a grounding wrist strap or similar precaution.

If the steering pulls to one side, this could indicate a bad force-feedback motor controller card. Use the following steps to replace one or both force-feedback PCBs.

**Important:** Part # COEM-ELEC-AW-SB-GVR is a single-PCB system that replaces both COEM-6052 and COEM-6040-245.

1. Disconnect the cabinet from AC power.
2. Disconnect all cables from the PCB.
3. Remove the four screws that secure the PCB to the cabinet.
4. Reverse these steps to install the new PCB.
5. Calibrate all analog inputs from the Operator Menu after replacing the PCBs.

**Driving Control Panel Button Service**

The buttons on the cabinets are illuminated with 5-volt C555 bulbs. Refer to Figure 51 and perform the following steps to replace the button bulbs and micro switches:

1. Disconnect the cabinet from AC power.
2. Open the driving control panel assembly as described on page 58.
3. To remove a micro switch, gently rock it to the side and remove it from the housing. Remove the wires and install them on the same connectors on the new micro switch.
4. To replace a bulb, gently rock the white plastic bulb housing from side to side to pop it out of the button housing.
5. To remove a bulb, pull it straight out of the bulb housing.

**Caution:** Do not connect the 5-volt lamp power wire to the micro switch. This can damage the USB I/O card in the computer.

6. When connecting the wiring to the micro switch and bulb, refer to the labels on the wires to make sure the connections are correct.
**Pedal Assembly Service**

Perform the following steps to remove the pedal assembly. It is removed and installed as one unit.

1. From inside the cabinet, disconnect the pedal cable assembly from the wire harness, as shown by the arrow in the picture below.
2. Remove the four (4) 1/4-20H Security Torx bolts, as shown by the arrows in the picture below.
3. Pull the pedal assembly towards the seat to remove.

![Pedal Assembly Details](image)

**5 KΩ Gas and Brake Pot (Potentiometer) Replacement**

To test a pot, use the Play Control Test in the Operator Menu (see page 52). When you press and release the pedals, you should see a steady increase or decrease in the numbers displayed onscreen, with no jumps.

You can also power off the game and test resistance at the pot. When you press and release the pedals, you should see a steady linear increase or decrease in resistance, with no jumps.

To replace a pot, refer to Figure 52 above and perform the following steps:

1. Using a 7/64 Allen wrench, loosen the set screw from the gear wheel and remove the gear wheel, as shown in the picture above.
2. Using a 1/2" wrench, remove the nut and lock washer that secure the pot to the frame.
3. Install the new pot with the same orientation. Make sure that the plastic keys on the pot match with the metal.
4. Re-install the lock washer and nut, being careful not to over-tighten.
5. Re-install the gear wheel and tighten the set screw.
6. Calibrate all analog inputs from the Play Control Test in the Operator Menu after replacing the pot.
Six-Speed Shifter and E-Brake Service

The sections that follow describe repair and replacement of the six-speed shifter.

Six-Speed Shifter Replacement

Perform the following steps to remove the shifter from the seat for replacement or repair.

1. Remove the four (4) T-10H Security Torx screws from the top of the shifter assembly and carefully pull the shifter up out of the housing.
2. Disconnect the Molex connector from the shifter.
3. Reverse these steps to re-install the shifter.

Six-Speed Shifter Micro Switch Service

The shifter uses four miniature micro switches to relay the shifter position to the computer. Figure 53 shows micro switch placement, and which micro switches are actuated for each gear. By using the chart, you can determine which switch may be faulty. For example, if gears 1 and 2 stop working, the problem is probably with the Left micro switch.

The Controls screen in the Operator Menu also displays which micro switches are actuated as you shift through the pattern.

Perform the following steps to replace a micro switch:

1. Remove the shifter assembly from the housing as described on page 63.
2. Disconnect the two wires from the micro switch.
3. Remove the two screws that secure the micro switch to the shifter and remove the switch.
4. Reverse these steps to install the new micro switch.
Shifter Bottom Plate Replacement

If the shifter does not go into certain gears, or slips out of gear, the bottom plate may be worn. Perform the following steps to replace the bottom plate:

1. Remove the shifter assembly from the housing as described on page 63.
2. Remove the four screws that secure the bottom plate and remove the plate.
3. Reverse these steps to install the new bottom plate.

E-Brake Button Service

1. Remove the shifter assembly from the housing as described on page 63.
2. To replace the button or change the bulb, refer to Driving Control Panel Button Service on page 61. The E-Brake button is assembled the same as the control panel buttons.

Wells-Gardner® Monitor Replacement

Perform the steps that follow to remove the monitor from the cabinet for service or replacement. Be sure to follow all safety precautions while working with a monitor.

Tip: When removing the monitor from the cabinet, it is always best to have two people to support the weight of the monitor.

1. Turn the cabinet OFF and disconnect the AC power cord.
2. Refer to Figure 54 and disconnect the following cables:
   - VGA Video cable from the back of the Monitor.
   - Monitor remote control board cable from the board mounted near the Operator button. Coil this cable and tie it to the monitor to prevent it catching while the monitor is being removed.
   - Power cable that connects to the monitor chassis PCB, located on your left as you face the monitor rear.
   - Green ground wire from the monitor frame near the power connection.
3. Inspect the disconnected cables and monitor frame to make sure that there are no wire ties holding the monitor to the cabinet.

Figure 54. Cable Connections to the Monitor Chassis
4. Open the driving control panel (see Opening the Control Panel on page 58).
5. Remove the three screws from the marquee support brace and fold the marquee down on its hinge.
6. Remove the two (2) #10 x .75 wood screws that secure the monitor bezel to the top of the cabinet and remove the monitor bezel.
7. Remove the four (4) 1/4-20 monitor mounting nuts, as shown in Figure 55.

![Figure 55. Monitor Mounting Nut Locations](image)

**DANGER:** Components in the monitor chassis can be charged with a VERY HIGH VOLTAGE even when powered OFF.

The monitor is very heavy. Two-person lifting is advised.

8. Carefully remove the monitor through the front of the cabinet and set it in a safe place. Most of the weight of the monitor is in the CRT at the front of the monitor.
9. Reverse these steps to re-install the monitor. Always clean the front of the CRT and the clear display shield before re-installing.
10. After replacing a monitor, run the Monitor Calibration Test from the Operator Menu Diagnostics to verify proper operation (see Monitor Calibration Test on page 53).

**Wells-Gardner® Monitor Chassis PCB Removal**

You can uninstall the monitor chassis PCB if you should have problems with just the PCB.

**Caution:** Only a certified technician should attempt to remove or service the Monitor PCB. GLOBAL VR® assumes no responsibility for damage while removing the PCB.

**Caution:** To prevent electrostatic discharge (ESD) damage, handle PCBs by the edges only and use a grounding wrist strap or similar precaution.

1. Turn the cabinet OFF and disconnect the AC power cord.
2. Remove the four nuts that hold the monitor chassis to the monitor frame.
3. Remove the two 4/40 Jack nuts that hold the video signal PCB to the monitor frame. See the figure below.
4. Disconnect the Chassis Neck PCB from Chassis Tube Neck of the CRT by pulling back on the Chassis Neck PCB. You will need to slide the Chassis Neck PCB to the side to clear the Chassis Tube Neck.

![Figure 56. Removing the Monitor PCB Mounting Hardware](image)

**DANGER:** The Second Anode Lead (H.V. CRT Feed) can be charged with a VERY HIGH VOLTAGE even when powered OFF.

5. Disconnect the second anode lead that connects to the CRT just above the Chassis Tube. Be very careful as the second anode lead can be charged with a VERY HIGH VOLTAGE even when powered OFF. Pinch the gray rubber flange and slightly push in to un-hook the metal prongs that hold the second anode lead to the CRT, shown by the arrows in the picture below.

![Figure 57. Disconnecting the Chassis Neck PCB and Second Anode Lead](image)

6. Refer to Figure 58 to disconnect the next three cables:
   a. Disconnect the CRT 2-wire ground cable that connects to the Chassis Monitor PCB (Item 1 below).
   b. Disconnect the CRT 2-wire ground cable that connects to the Chassis Neck PCB (Item 2 below).
c. Disconnect the Color and Sync 4-wire cable that connects from the Chassis Tube Neck to the Monitor chassis PCB (Item 3 below). Note the color alignment of this connector for installing the new monitor chassis PCB.

![Figure 58. Monitor PCB Cables](image)

7. You can now slide the monitor chassis PCB and other PCBs out the side of the monitor chassis as one unit.

**Audio Amp and Speakers Service**

The u5.1 audio amp supports 6-channel 5.1 Surround Sound. The audio amp is powered by the +5/+12 volt DC power supply through a standard PC power connector. A fuse is installed on the board to help prevent electrical damage to the board.

The volume level for each channel on the audio amp can be manually adjusted using a small screwdriver to turn the pots, shown in Figure 59. For best results, turn each pot counterclockwise to turn the volume levels all the way down. Next, turn each pot 1/5 of a turn clockwise to bring the audio levels up. You can fine-tune the sound levels for your location from this point.

![Figure 59. Audio Amp Connections, Volume Adjustment, and Speaker Location](image)

Three 3.5mm stereo audio cables connect the computer audio ports to the audio amp. Each audio port on the computer is color coded to help identify the channel.

- The green audio port is front speakers, left and right.
- The blue (middle) audio port is rear speakers, left and right.
- The red audio port is center channel and bass speaker (subwoofer).

Each speaker is connected to the corresponding speaker output on the audio amp. The figure above shows the location of each speaker.
Audio Amp PCB Replacement

Caution: To prevent electrostatic discharge (ESD) damage, handle PCBs by the edges only and use a grounding wrist strap or similar precaution.

1. Disconnect the power harness, speaker wires, and 3.5mm audio cables from the audio amp PCB.
2. Use a small Phillips screwdriver to remove the four (4) screws holding the PCB to the cabinet. Always keep the audio amp PCB inside an ESD anti-static bag when not installed in the cabinet to prevent electrical damage.
3. Reverse the steps to re-install the audio amp PCB.

Front (Marquee) Speaker Replacement
The front speakers are located on either side of the marquee.

1. Remove the four (4) 1/4-20H Torx security screws that secure the speaker grill to the cabinet.
2. Remove the four (4) screws that secure the speaker to the cabinet.
3. Remove the wires from the speaker and install them to the same connectors on the replacement speaker.
4. Reverse these steps to re-install the speaker.

Center Speaker Replacement
The center speaker is located behind the control panel.

1. Open the control panel as described on page 58.
2. Remove the four (4) 1/4-20H Torx security screws that secure the speaker to the cabinet.
3. Remove the wires from the speaker and install them to the same connectors on the replacement speaker.
4. Reverse the steps to re-install the speaker.

Rear (Seat) Speaker or Subwoofer Replacement
The rear speakers are located behind the two small grills at the top rear of the seat. The subwoofer is located behind the large grill at the center rear of the seat.

1. Remove the six (6) 1/4-20H Torx security screws that secure the speaker grill to the back of the seat.
2. Remove the four (4) screws that secure the speaker or subwoofer to the seat.
3. Remove the wires from the speaker or subwoofer and install them to the same connectors on the replacement speaker or subwoofer.
4. Reverse the steps to re-install the speaker or subwoofer.
Computer Replacement

Caution: The computer is serviced as one unit. YOU WILL VOID YOUR WARRANTY if you open the computer without direct authorization from the GLOBAL VR® Technical Support staff.

Perform the following steps to remove the computer from the cabinet:

1. Disconnect the cabinet from AC power.
2. Disconnect all of the cables from the computer.
3. Remove the Game Dongle and keep it with your cabinet. **Do not** ship the game dongle with the computer. It contains information that needs to stay with the cabinet.
4. To remove the computer from the cabinet, use a 7/16" wrench to unscrew the four (4) ¼ -20 x 1" bolts from underneath the computer as shown by the arrows in the figure below.

![Figure 60. Unbolting the Computer](image)

5. Reverse these steps to replace the computer. Make sure that the computer air vents are not blocked. There is an air vent under the bottom front panel of the computer that is easily blocked by padding or debris. Be sure to reconnect your Game Dongle.
6. After replacing a computer, be sure to calibrate the pedals and steering (see page 52). Set up your cabinet from the Operator Menu (see Chapter 5).
7. If your cabinet is registered, select System Recovery from the Registration Options screen of the Operator Menu. Follow the onscreen instructions. The cabinet will call in to GLOBAL VR® and retrieve the registration information using the ID stored in the game dongle.

When shipping the computer, always use plenty of padding and protection. GLOBAL VR® recommends shipping the computer in a box with three inches of foam padding on all sides.

**Caution:** Shipping the computer without enough padding can VOID THE WARRANTY if the computer is visibly damaged from shipping.
Coin Mech Replacement

Perform the following steps to remove the coin mech. You can replace the coin mech with any standard arcade coin mech.

1. Unscrew the thumbscrews on the latches as shown by the arrows in step 1 of the figure below.
2. Slide the latches apart from each other and remove the Coin Mech as shown in steps 2 and 3.
3. Reverse these steps to re-install a coin mech. It is important to verify the operation of the newly installed coin mech with both good and bad coins.

![Figure 61. Servicing the Coin Mech and Coin Meter](image)

Coin Meter Replacement

The coin meter is located in the bottom left-hand corner of the cash box. Perform the following steps to remove the coin meter:

1. Turn the cabinet OFF and disconnect the AC power cord.
2. Remove the two Phillips screws holding the coin meter to the cabinet and remove the coin meter.
3. Cut the two wires from the coin meter and strip the ends of the wires to attach the new meter.
4. Use two butt splices to connect the wires to the new coin meter.
5. Use the two screws to install the new coin meter.

Dollar Bill Validator Replacement

1. Disconnect the dollar bill validator control harness and ground wire from the cabinet.
2. Remove the cash box from the dollar bill validator.
3. Remove the four nuts that hold the dollar bill validator in place.
4. Reverse these steps to install a new unit. Make sure that the dollar bill validator ground wire is connected to the cabinet and the cabinet is properly grounded or the unit will not work properly.
5. Refer to the following figure to set the DIP switches.
SmartCard Reader Replacement

For Standard cabinets, it is necessary to remove the bezel to replace the SmartCard reader. For Deluxe cabinets, you need only open the control panel. The SmartCard reader is mounted to two plastic blocks that are designed to minimize ESD interference. Perform the following steps to replace the SmartCard reader:

1. For Deluxe cabinets, open the control panel as described on page 58.
2. For Standard cabinets, remove the bezel as described in the first two steps of Section 3.2, on page 15.
3. Snip the cable tie that secures the cable to the top of the assembly, and disconnect the cable from the SmartCard reader.
4. Remove the four (4) screws that secure the SmartCard reader to the ESD-protective blocks.
5. Slide the SmartCard reader out of the control panel.
6. Reverse these steps to install the new SmartCard reader.

SmartCard Dispenser Service

Important: The dispenser will not work unless it is fully closed and in a vertical position (no more than a 5-degree angle), with the back cover in place. If you reboot the computer only, rather than power cycling the cabinet, the dispenser may dispense a card.

Perform the following steps to open the dispenser to refill or count the SmartCards.

1. Open the SmartCard dispenser door with the key; it will rotate downward on a hinge.
2. Slide and lift the back panel as shown below.
3. Insert SmartCards as shown, with the magnetic stripe down. The dispenser will hold up to 185 SmartCards.
4. Reverse these steps to close the dispenser.
SmartCard Dispenser Replacement

1. To remove the dispenser from the cabinet, disconnect the wire harness and remove the four Kep nuts that secure the dispenser to the door.

2. When you re-install the dispenser, the plastic lip around the card slot must line up with the hole in the door. When properly installed, the plastic around the slot is flush with the face of the door.

**Important:** An inverting transistor is built into the card dispenser harness. To ensure proper operation, replace the harness with the same part number only.

After servicing the SmartCard dispenser, always test it from the System Test in the Operator Menu.

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**Power Distribution Service**

**AC Power Plate (Standard Cabinets)**

The AC power plate provides the external AC power, modem (phone), and Ethernet connections.

AC power from the power plate is connected to a 6-outlet AC power strip/surge suppressor in the cabinet. An AC EMI Filter in the AC power plate removes the electrical noise that can cause interference with the hardware inside the cabinet.

**Caution:** The cabinet must be connected to a secure ground to function properly.

Ground wires from system components must be securely connected to the ground lug on the power plate, as shown in Figure 64. Components must **not** be grounded to the power plate mounting bolts.

The **Ethernet** and **Phone** ports on the power plate must be connected to the appropriate ports on the system computer (see Figure 76 on page 90 for computer connections).
The AC power strip provides power to all of the components in the cabinet. Perform the following steps to replace the power strip:

1. Turn the cabinet OFF and disconnect the AC power cord.
2. Disconnect all components from the power strip.
3. Disconnect the power strip from the AC power plate terminals.
4. Remove the power strip; it is held in place with Velcro®.
5. Replace the power strip with an appropriate unit from GLOBAL VR®. Do not attempt to use a different power strip. Be sure to connect each wire to the correct terminal. (See Figure 66 on page 74.)

**Caution:** Be sure to connect each wire to the correct terminal. The ground wire must be securely connected to the ground lug on the power plate or the game may not function properly.
**DC Power Supplies**

The cabinet has two DC power supplies. The +24 VDC supply powers the force-feedback steering system. The External PC Power Supply provides +5/+12 VDC for the audio amp, brake lights, illuminated buttons, and cold cathode light. If your cabinet loses audio and lighting at the same time, it is likely that there is a problem with the External PC Power Supply.

+24 VDC Power Supply Replacement:
1. Turn the cabinet OFF and disconnect the AC power cord.
2. Unplug the power supply from the power strip.
3. Disconnect the wires from the power supply terminals.
4. Remove the two Phillips screws holding the power supply to the cabinet. Be careful not to remove the screw that secures the terminal plate to the power supply.
5. Reverse these steps to install the new power supply. Check the labels on each wire and be sure to connect them to the correct terminals, as shown below.

**Important:** Do not connect any components other than the Force-Feedback PCB to this power supply. Doing so can stop the steering from working properly.

![+24 VDC Power Supply Connections](image)

External PC Power Supply Replacement:
1. Disconnect the AC power cord.
2. Disconnect the two +5/+12 VDC power harnesses.
3. Lift the power supply out. It is held to the cabinet with Velcro®.

![External PC Power Supply Connections](image)
**Cabinet Lighting Service**

The cabinet lighting consists of a florescent fixture behind the marquee artwork, a light bulb behind the LEADER artwork, two brake lights, and a cold-cathode florescent light installed under the driving control panel with the upgrade kit.

![Figure 68. Accessing the Marquee Light, Leader Light, and Speakers](image)

**Marquee Florescent Light Service**

1. Use a 1/4-20H Security Torx bit to remove the six (6) screws that secure the marquee artwork and clear plastic in place.
2. Replace the florescent tube with another 18" florescent tube.
3. To remove the fixture, disconnect the cabinet from AC power. Disconnect the AC power cord from the fixture. Remove the two Phillips screws that secure the fixture to the cabinet and remove the fixture.
4. Replace the fixture with part # 49-1001-00.

**Leader Light Service**

The leader light uses a mini 12V bayonet-base bulb. To replace the bulb in the leader light, remove the four (4) Torx screws that secure the LEADER artwork in place and remove the artwork. Carefully push the bulb inward and rotate counterclockwise 1/4 turn to remove.

To install a new bulb, align the bulb with the socket, push inward, and rotate clockwise 1/4 turn. Re-install the artwork with the four screws removed previously.

**Brake Light Replacement**

1. Remove the two (2) T-15 Torx Security screws that secure the brake light in place.
2. Remove the chrome trim and the light assembly.
3. Disconnect the harness from the light. (Make sure the harness doesn't fall into the pedestal.)
4. Reverse these steps to install the new brake light.
Cold-Cathode Light Service

1. Unscrew the four (4) Torx screws closest to the ends of the light assembly. (You do not have to remove the screws from the light assembly, just unscrew them enough to free the light assembly from the cabinet.)

2. Snip the cable tie that secures the cold-cathode tube to the light assembly and remove the tube.

3. Open the control panel and disconnect the old tube from the power inverter.

4. Reverse these steps to install the new tube and replace the light assembly.

Setting the Computer BIOS (CMOS)

Important: Your screens may not look exactly like the screens shown below, and some settings shown on the screens below may be different from your system. Do not change any settings that are not specifically described in this document.

1. Press the DEL key during boot. The CMOS Setup Utility Main Menu will appear:

2. Use the Arrow keys (↑↓→←) to select Load Optimized Defaults, and press Enter. Press Y and Enter when prompted to confirm the change.

Note: Step 2 ensures that most settings are correct. The others are described in this document.

3. Use the Arrow keys to highlight Standard CMOS Features, and then press Enter.

A screen similar to the following will appear:

4. Use the Arrow keys to highlight the setting for Halt On. Use the Page Up and Page Down keys to change the setting to No Errors. Press ESC to go back to the Main Menu.
5. Now use the Arrow keys to highlight **Advanced BIOS Features** and press **Enter**. A screen similar to the following will appear:

6. Use the Arrow keys to highlight the setting for **First Boot Device**. Use the **Page Up** and **Page Down** keys to change the setting to **CDROM**.

7. Set **Second Boot Device** to **HDD-0** and **Third Boot Device** to **Disabled** the same way. Press **ESC** to go back to the Main Menu.

8. Now use the Arrow keys to highlight **Advanced Chipset Features** and press **Enter**. A screen similar to the following will appear:

9. Use the Arrow keys to highlight the setting for **Memory Frequency For**. Use the **Page Up** and **Page Down** keys to change the setting to **DDR266**.

10. Use the Arrow keys to highlight the setting for **Dram R/W Timing**. Use the **Page Up** and **Page Down** keys to change the setting to **Fast**.

11. Now use the Arrow keys to highlight **Power Management Setup** and press **Enter**. A screen similar to the following will appear:

12. Use the Arrow keys to highlight the setting for **PWR Loss Resume State**. Use the **Page Up** and **Page Down** keys to change the setting to **Turn On**.

13. Now that all settings are correct, press **F10**. The following prompt will appear:

    **Save to CMOS and EXIT (Y/N) Y**

14. Make sure "Y" shows at the end of the prompt (if "N" shows, the settings will not be saved), and press **Enter** to save the settings and exit.
## Video Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>No picture on monitor</td>
<td>Power problem</td>
<td>Verify the AC power connection to the monitor. You can verify that the monitor has power by looking for a small glow in the neck of the CRT.</td>
</tr>
<tr>
<td></td>
<td>Loose or faulty video cable</td>
<td>Verify that the video cable is firmly connected from the monitor to the video card on the computer. While the monitor is powered ON, disconnect the video cable. You should see a message on-screen saying <em>No Signal</em> to verify the monitor is working. Check the video cable and make sure it is not pinched or frayed.</td>
</tr>
<tr>
<td></td>
<td>Loose or faulty video card</td>
<td>When the computer boots up, it performs a PC self-diagnostic test. If you hear 3 beeps from the computer, this indicates a problem with the video card. If the video card is faulty, contact Technical Support.</td>
</tr>
<tr>
<td></td>
<td>Faulty monitor chassis PCB</td>
<td>Verify that the fuses on the monitor chassis PCB are good and that all connections are firm.</td>
</tr>
<tr>
<td>Picture is dim or faded</td>
<td>Gamma needs adjustment</td>
<td>Use the monitor remote control board to adjust the brightness and contrast settings. Adjust the monitor gamma setting from the Operator Menu to increase overall brightness (see page 55).</td>
</tr>
<tr>
<td>Color is poor</td>
<td>Color needs adjustment</td>
<td>Use the monitor remote control board to adjust the red, green, and blue color settings.</td>
</tr>
<tr>
<td>Picture is misaligned</td>
<td>Geometry needs adjustment</td>
<td>Use the monitor remote control board to adjust the picture height and width as well as other geometric adjustments.</td>
</tr>
<tr>
<td>No video and no audio</td>
<td>No power to computer</td>
<td>Verify the computer is ON by the green LED on the front of the computer. Verify the line voltage switch on the back of the computer is set to the correct voltage for your area: 115V or 230V. Make sure the AC power cord is firmly connected to the computer and the power strip. Turn off the power strip, wait 20 seconds, and then turn it back on to reboot the computer.</td>
</tr>
<tr>
<td>(Note: It may take nearly 2-1/2 minutes to boot and start the game.)</td>
<td>Corrupted software</td>
<td>Reload the software from the System Restore CDs. If you continue to have problems after you reload the software, you may have a faulty hard drive.</td>
</tr>
<tr>
<td></td>
<td>Faulty hard drive</td>
<td>If you continue to have problems after you reload the software, you may have a faulty hard drive. Contact Technical Support.</td>
</tr>
</tbody>
</table>
### Problem Cause Possible Solution

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Poor picture</td>
<td>Monitor connected to wrong port</td>
<td>The monitor must be connected to the VGA Video port on the video card, <strong>not</strong> to the video port in the computer motherboard. Make sure that the monitor video cable is connected to the VGA Video port located below the audio connectors (see Figure 76 on page 90).</td>
</tr>
</tbody>
</table>

### Audio Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>No audio</td>
<td>Volume set too low</td>
<td>Enter the Operator Menu and adjust Audio Settings to raise the volume. Verify that the Master Volume is set high enough. Verify the volume is not turned all the way down at the Audio Amp PCB (see Figure 59 on page 67).</td>
</tr>
<tr>
<td>Faulty wiring</td>
<td></td>
<td>Turn off the game. Verify that all the wires are firmly connected to the speakers and Audio Amp PCB. Verify that each wire is connected to the correct port. Verify that no wires are frayed or improperly shorting to ground. (See Figure 59 on page 67 for audio wiring.)</td>
</tr>
<tr>
<td>Blown speakers</td>
<td></td>
<td>Remove the grills and inspect each speaker for visible damage. Run the Speakers Test from the Operator Menu to verify each speaker is working.</td>
</tr>
<tr>
<td>Faulty audio amp PCB</td>
<td></td>
<td>You can verify the Audio Amp PCB is working by installing it into another working cabinet. If that is unavailable to you, plug a simple computer speaker into the audio ports on the computer and verify that sound is working at the computer.</td>
</tr>
<tr>
<td>Poor sound from one or more speakers</td>
<td>Blown speakers</td>
<td>Remove the grills and inspect each speaker for visible damage. Run the Speakers Test from the Operator Menu to verify each speaker is working.</td>
</tr>
<tr>
<td>Reversed wires</td>
<td></td>
<td>A weak or low muffled sound is a sign of reversed speaker wires. Check for reversed wires on each speaker. (See Figure 59 on page 67 for audio wiring.)</td>
</tr>
<tr>
<td>Faulty audio amp PCB</td>
<td></td>
<td>You can verify the Audio Amp PCB is working by installing it into another working cabinet. If that is unavailable to you, plug a simple computer speaker into the audio ports on the computer and verify that sound is working at the computer.</td>
</tr>
<tr>
<td>Faulty wiring</td>
<td></td>
<td>Verify that all the wires are firmly connected to each speaker and the Audio Amp PCB. Verify that no wires are frayed or improperly shorting to ground.</td>
</tr>
<tr>
<td>Audio hum</td>
<td>Faulty power supply</td>
<td>A constant low hum in the speakers can be caused by a faulty power supply.</td>
</tr>
</tbody>
</table>
# Control Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Buttons do not work</td>
<td>Faulty micro switch</td>
<td>Replace the micro switch on the button and re-test. Verify that the wires are connected to the correct spades on the micro switch.</td>
</tr>
<tr>
<td></td>
<td>Faulty wiring</td>
<td>Disconnect the cabinet from AC power. Verify that all wires are firmly connected to each button and the USB I/O Extreme PCB. Verify that no wires are frayed or improperly shorting to ground.</td>
</tr>
<tr>
<td></td>
<td>Faulty USB I/O PCB</td>
<td>Make sure that all connections to the PCB are firm. Replace PCB if faulty.</td>
</tr>
<tr>
<td>Steering pulls to one side</td>
<td>Faulty force-feedback PCB</td>
<td>Verify that the force-feedback PCBs are getting 24 volts DC power. Test the PCBs in a working cabinet.</td>
</tr>
<tr>
<td></td>
<td>Faulty force-feedback motor</td>
<td>Test the motor in a working cabinet.</td>
</tr>
<tr>
<td></td>
<td>Faulty force-feedback power supply</td>
<td>Use a volt meter to verify that the force-feedback power supply is putting out 24 volts DC.</td>
</tr>
<tr>
<td>Sloppy or poor steering</td>
<td>Poor calibration</td>
<td>Calibrate the steering from the Play Control Test in the Operator Menu.</td>
</tr>
<tr>
<td></td>
<td>Faulty 5 KΩ steering pot</td>
<td>Run the steering wheel calibration test from the Operator Menu. Replace pot if faulty (see page 59).</td>
</tr>
<tr>
<td></td>
<td>Loose or worn drive belt</td>
<td>Turn off the cabinet. Open the driving control panel and check the belt on the force-feedback motor and steering column. Check for loose or worn parts on the force-feedback assembly (see page 58).</td>
</tr>
<tr>
<td></td>
<td>Faulty force-feedback PCB</td>
<td>Verify that the PCBs are getting 24 volts DC power. Verify the 7.5-amp fuse on the back of the power PCB is not blown. Test the PCBs on a working cabinet. Calibrate the steering from the Play Control Test in the Operator Menu.</td>
</tr>
<tr>
<td>No force-feedback in the steering wheel</td>
<td>Faulty force-feedback motor</td>
<td>Test the motor in a working cabinet.</td>
</tr>
<tr>
<td></td>
<td>Faulty force-feedback power supply</td>
<td>Use a voltmeter to verify that the force-feedback power supply is putting out 24 volts DC.</td>
</tr>
<tr>
<td></td>
<td>Force-feedback motor not properly grounded</td>
<td>Make sure the force-feedback motor frame is properly grounded. Static shock can stop the steering wheel from responding during game play. Power the cabinet Off and then ON to correct this problem.</td>
</tr>
<tr>
<td></td>
<td>Faulty force-feedback PCB</td>
<td>Verify that the PCBs are getting 24 volts DC power. Verify the 7.5-amp fuse on the back of the power PCB is not blown. Test the PCBs on a working cabinet.</td>
</tr>
</tbody>
</table>
### Problem Cause Possible Solution

<table>
<thead>
<tr>
<th><strong>Problem</strong></th>
<th><strong>Cause</strong></th>
<th><strong>Possible Solution</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Force-feedback connected to wrong USB port</td>
<td>The force-feedback card must be connected to a PCI USB port, <strong>not</strong> to a motherboard USB port. See Figure 76 on page 90 for a diagram of the computer ports.</td>
<td></td>
</tr>
<tr>
<td>Steering does not auto-calibrate</td>
<td>Faulty USB cable or PCI USB card</td>
<td>Test by connecting to one of the USB ports on the computer motherboard and rebooting twice. Re-connect to the PCI USB port and reboot after testing to avoid intermittent steering loss during game play.</td>
</tr>
<tr>
<td>Steering wheel shakes</td>
<td>Faulty 5 KΩ steering pot</td>
<td>Test pot for smooth resistance. If you replace the pot, be sure to calibrate it from the Play Control Test in the Operator Menu.</td>
</tr>
<tr>
<td>Steering stops working (Intermittent)</td>
<td>USB cable in wrong port</td>
<td>The USB cable must be connected to the PCI USB port, <strong>not</strong> the USB port on the computer motherboard (see Figure 76 on page 90).</td>
</tr>
<tr>
<td>Shifter does not work in some gears</td>
<td>Faulty micro switch or switches</td>
<td>Replace the faulty micro switch. See the Play Controls screen in the Operator menu, or page 63 of this manual to determine which micro switch to replace.</td>
</tr>
<tr>
<td>Shifter does not work</td>
<td>Faulty USB I/O PCB</td>
<td>Make sure that all connections to the PCB are firm. Replace PCB if faulty.</td>
</tr>
<tr>
<td>Gas and brake do not work properly</td>
<td>Pedals out of calibration</td>
<td>Calibrate the pedals from the Operator Menu. If you replace a pot or the computer, always recalibrate the pedals. <em>(Pedals do <strong>not</strong> auto-calibrate when you reboot the game.)</em></td>
</tr>
<tr>
<td></td>
<td>Faulty 5 KΩ pot</td>
<td>Test pot for smooth resistance. If you replace the pot, be sure to calibrate it from the Play Control Test in the Operator Menu.</td>
</tr>
</tbody>
</table>

### Cabinet Linking Troubleshooting

<table>
<thead>
<tr>
<th><strong>Problem</strong></th>
<th><strong>Cause</strong></th>
<th><strong>Possible Solution</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td>Cabinet will not connect</td>
<td>Faulty wiring</td>
<td>Verify that an Ethernet cable is connected between the Ethernet port on the AC power plate and the computer. While the cabinet is powered on and connected to another cabinet, verify the green LED on the Ethernet card is lit to verify a good hardware connection. If you are using an Ethernet hub, verify the LEDs light for each Ethernet port used.</td>
</tr>
<tr>
<td></td>
<td>Wrong hardware being used</td>
<td>A crossover coupler can only be used to link two cabinets. When linking 3 or more cabinets, use a hub.</td>
</tr>
<tr>
<td>Cabinet does not link in software</td>
<td>Duplicate linking ID numbers</td>
<td>If you get a duplicate Link ID number error on-screen, go into the Operator menu and correct the Link ID number for each cabinet that displays the error message. Each cabinet in the networked group must have a unique link ID number.</td>
</tr>
</tbody>
</table>
### Problem Cause Possible Solution

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Faulty wiring</td>
<td>Verify that an Ethernet cable is connected between the Ethernet port on the AC power plate and the computer. While the cabinet is powered on and connected to another cabinet, verify the green LED on the Ethernet card is lit to verify a good hardware connection. If you are using an Ethernet hub, verify the LEDs light for each Ethernet port used.</td>
<td></td>
</tr>
<tr>
<td>No cross-over coupler</td>
<td>To connect two cabinets, you must use one cross-over coupler (or hub). Do not run an Ethernet cable between two cabinets without a coupler.</td>
<td></td>
</tr>
<tr>
<td>Faulty Ethernet hub</td>
<td>Verify the LEDs on the Ethernet hub are lit for each port used. If possible, verify the Ethernet hub is working by connecting it to a known working computer network or set of linked cabinets.</td>
<td></td>
</tr>
<tr>
<td>Mixed software version</td>
<td>Verify that all cabinets are running the same software version.</td>
<td></td>
</tr>
<tr>
<td>System needs reboot</td>
<td>For linked cabinets to recognize each other, it is very important to reboot all cabinets in the group when adding or removing linked cabinets, or changing the cabinet link ID numbers.</td>
<td></td>
</tr>
</tbody>
</table>

### Miscellaneous Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>No power</td>
<td>Power strip not plugged in or turned off</td>
<td>Make sure the power indicator light on the power strip is on. If it is off, make sure the connections to the AC power plate terminals are firm and the power strip ON/OFF switch is ON.</td>
</tr>
<tr>
<td></td>
<td>Cabinet not connected or turned off</td>
<td>Make sure the AC power cord is firmly connected to the power plate and an active AC outlet, and the cabinet ON/OFF switch is ON.</td>
</tr>
<tr>
<td>Game dongle not found by system computer (Important: If a USB dongle is used, it must be connected through a PCI USB port, not a motherboard USB port.)</td>
<td>Game dongle not connected</td>
<td>Make sure the game dongle is securely connected. Power the cabinet off and then on.</td>
</tr>
<tr>
<td></td>
<td>Faulty game dongle</td>
<td>Make sure the dongle is connected properly. (USB dongles illuminate when recognized by the computer. Parallel dongles do not.) Contact Tech Support if you need to order a new dongle.</td>
</tr>
<tr>
<td></td>
<td>Faulty USB or parallel port</td>
<td>If you try a different game dongle and reboot the game, but the dongle still is not recognized, contact Tech Support.</td>
</tr>
<tr>
<td>Cabinet gets very warm</td>
<td>Faulty ventilation fan</td>
<td>Verify that the exhaust fan is working. It is located under the vents at the top of the cabinet. Replace the fan if it is worn or spinning slowly.</td>
</tr>
<tr>
<td></td>
<td>Cabinet ventilation holes are blocked</td>
<td>Make sure you have proper clearance between the cabinet rear and the wall. Make sure the vent holes are clear of dust and debris and that air can flow freely.</td>
</tr>
<tr>
<td>Marquee lamp does not light or is intermittent</td>
<td>Faulty florescent tube</td>
<td>Check the florescent tube for darkened or cracked end. Replace the florescent tube if it looks worn.</td>
</tr>
<tr>
<td>Faulty florescent fixture</td>
<td>Verify the florescent tube pins make a good connection with the lamp fixture. Check the ballast for proper operation. Replace fixture if faulty.</td>
<td></td>
</tr>
<tr>
<td>--------------------------</td>
<td>-------------------------------------------------------------------------------------------------</td>
<td></td>
</tr>
<tr>
<td>Improper number of credits given when coins or bills are inserted</td>
<td>Incorrect setting in Operator Menu</td>
<td>Adjust settings from the Operator Menu.</td>
</tr>
<tr>
<td>Faulty wiring</td>
<td>Disconnect the cabinet from AC power. Verify that all wires are firmly connected to the coin mech and bill validator. Verify that no wires are frayed or improperly shorting to ground.</td>
<td></td>
</tr>
<tr>
<td>Faulty coin mech</td>
<td>Repair or replace the coin mech.</td>
<td></td>
</tr>
<tr>
<td>Faulty bill validator</td>
<td>Repair or replace the bill validator.</td>
<td></td>
</tr>
<tr>
<td>Game will not accept coins or bills</td>
<td>Faulty coin mech</td>
<td>Verify the coin mech is not jammed. Make sure the coin mech is properly aligned and latched to the coin door.</td>
</tr>
<tr>
<td>Faulty bill validator</td>
<td>Verify the bill validator is powered on and working. If the bill validator is faulty it will usually blink an error code on the inside of the coin door.</td>
<td></td>
</tr>
<tr>
<td>Bill validator rejects too many bills</td>
<td>Poor ground</td>
<td>Verify the cabinet is properly grounded and the bill validator is properly connected to ground.</td>
</tr>
</tbody>
</table>

**Connection Troubleshooting**

If the cabinet fails to connect with the Tournament Server due to a problem with the dial-up modem or the broadband connection, the cabinet will display an error message onscreen. The table below lists the more common errors and solutions.

If you cannot resolve a connection problem, contact Technical Support. Please have the modem error code, dial-up phone number the computer is using, and the game serial number ready for the GLOBAL VR® technical support representative.

<table>
<thead>
<tr>
<th>Modem Error Message</th>
<th>Cause</th>
<th>Possible Solution</th>
</tr>
</thead>
<tbody>
<tr>
<td>General RAS Failure</td>
<td>Modem failed to connect</td>
<td>Make sure you have a working analog phone line connected to the LINE port on the modem. If the problem continues, select a different phone number in the dial-up settings.</td>
</tr>
<tr>
<td>No Dial Tone – Please try again</td>
<td>Phone line connected to wrong modem port</td>
<td>If you can hear the phone go off the hook, make sure the phone line is connected to the correct port on the modem (see Figure 76 on page 90).</td>
</tr>
<tr>
<td></td>
<td>Phone line not working</td>
<td>Connect a telephone to the line to make sure it is working.</td>
</tr>
<tr>
<td>The line is busy – Please check phone line and try again</td>
<td>Phone line is busy</td>
<td>Try again later. If the problem persists, select a different dial-up number.</td>
</tr>
<tr>
<td>Failed to deserialize – Please contact GlobalVR Support</td>
<td>Problem syncing with server</td>
<td>Contact GLOBAL VR® Technical Support</td>
</tr>
</tbody>
</table>

**Broadband Error Messages**

| Error Communicating with Server. Please try again later (4001) | Broadband connection problem | Check all connections and make sure your network is functioning properly. |
External Monitor Troubleshooting

Refer to the following information if you have problems using an external monitor to display the cabinet video outside of the cabinet. The exact appearance of the dialog boxes and settings will vary depending on the video card installed in your computer.

1. Power the cabinet OFF and connect the PS/2 keyboard to the purple PS/2 port on the back of the computer. Turn the cabinet power ON, and let the game boot up.

2. With the game running in Attract mode, press the Windows flag key (between the Ctrl and Alt keys). This will launch the Windows Start Menu.

3. Use the arrow keys to select GVR Shutdown and press Enter. This will shut down the game shell and allow you to access Windows features.

4. Use the arrow keys to select Display Properties, and press Enter. This will launch the Display Properties Window.

5. Use the arrow keys to select the **Settings** tab.

![Figure 69. Selecting the Settings Tab in the Display Control Panel](image)

6. Use the **Tab** key select the **Advanced** button, and press **Enter**. The monitor and video card properties window will be displayed:

![Figure 70. Selecting the Video Card Name Tab](image)
7. Use the **Tab** and arrow keys to move to the **GeForce4** tab. (The exact name of the video card will vary depending on the video card installed). A window like the following will be displayed:

![Figure 71. Choosing a Display Pair with Cloning](image)

8. Use the **Tab** and cursor keys to select **nView Display Mode** in the menu at the left. Change the **nView Modes** option to "Clone", and the **Display pair**: option to "Analog Display + TV". If the screen has two lines in the field below nView Modes, set **Primary display**: to **Analog Display** and **Secondary display**: to **TV**.

9. Select the image of the TV in the graphic below the nView Display Mode fields and then press **Tab** to select **Device Settings >>**. Press **Enter**.

10. Press the down arrow to select **TV format** in the context menu that appears.

11. In the second context menu, select **Advanced**.

12. Select either **Composite Video Out** or **S-Video Out** from the **Video Output format** dropdown menu.

13. After making these changes, select **OK** in the monitor and video card properties window, and then press **Enter**.

   You should now see the video image displayed on both the internal and external monitor. You will also see the following dialog box displayed:

   ![Figure 72. Confirming Display Settings](image)

14. If everything looks correct, press the **Tab** key to select **Yes**, and then press **Enter**. This will save the settings.

15. If you do not see the image in the external monitor, check the S-Video cable, and check that the external monitor is set to receive video from the S-Video input.

16. When you finish changing display settings, power the cabinet OFF, and disconnect the keyboard from the computer.
Chapter 9 — Replacement Parts

Documents and Software

<table>
<thead>
<tr>
<th>Part #</th>
<th>Description</th>
<th>Cabinet</th>
</tr>
</thead>
<tbody>
<tr>
<td>040-0064-01</td>
<td>Upgrade Instructions</td>
<td>Both</td>
</tr>
<tr>
<td>040-0069-01</td>
<td>Software Restore Guide</td>
<td>Both</td>
</tr>
<tr>
<td>050-0070-01</td>
<td>System Recovery Disk</td>
<td>Both</td>
</tr>
<tr>
<td>050-0071-01</td>
<td>Game Install Disks (2)</td>
<td>Both</td>
</tr>
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</table>

Upgrade Kit Parts

<table>
<thead>
<tr>
<th>Part #</th>
<th>Description</th>
<th>Cabinet</th>
</tr>
</thead>
<tbody>
<tr>
<td>37041-00</td>
<td>NOS Button Plate</td>
<td>Standard</td>
</tr>
<tr>
<td>37042-00</td>
<td>NOS Backing Plate</td>
<td>Standard</td>
</tr>
<tr>
<td>115-0072-01</td>
<td>Cable, Secondary NOS Button</td>
<td>Both</td>
</tr>
<tr>
<td>45037-00</td>
<td>6-Speed Shifter Assembly</td>
<td>Both</td>
</tr>
<tr>
<td>45038-00</td>
<td>SmartCard Reader Assembly, Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>45039-00</td>
<td>SmartCard Reader Assembly, Deluxe</td>
<td>Deluxe</td>
</tr>
<tr>
<td>26068-00</td>
<td>SmartCard Reader ESD Isolation Blocks</td>
<td>Both</td>
</tr>
<tr>
<td>37064-00</td>
<td>SmartCard Reader Mounting Plate, Standard</td>
<td>Standard</td>
</tr>
<tr>
<td>37063-00</td>
<td>SmartCard Reader Mounting Plate, Deluxe</td>
<td>Deluxe</td>
</tr>
<tr>
<td>SCR28I-S033U</td>
<td>SmartCard Reader (Without Mounting Assembly)</td>
<td>Both</td>
</tr>
<tr>
<td>115-0060-01</td>
<td>Cable, 6-Speed Shifter, Cabinet to Seat</td>
<td>Both</td>
</tr>
<tr>
<td>115-0061-01</td>
<td>Cable, 6-Speed Shifter, Seat to Shifter</td>
<td>Both</td>
</tr>
<tr>
<td>54-0006-200H1985</td>
<td>E-Brake Pushbutton</td>
<td>Both</td>
</tr>
<tr>
<td>NFSU-AW-14</td>
<td>Shifter Top Plate Decal</td>
<td>Both</td>
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<tr>
<td>59-6004-822H1998</td>
<td>NOS Button</td>
<td>Both</td>
</tr>
<tr>
<td>59-6010-12</td>
<td>NOS Button Cap Only</td>
<td>Both</td>
</tr>
<tr>
<td>HP142201-1998</td>
<td>NOS Button Graphic Only</td>
<td>Both</td>
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<tr>
<td>USB-KQRTG</td>
<td>Game Dongle</td>
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<tr>
<td>08324</td>
<td>Four-Port PCI USB Card</td>
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</tbody>
</table>

For Cabinet Artwork, refer to Figure 24 on page 27 for Standard Cabinets (27” monitor), or Figure 26 on page 28 for Deluxe Cabinets (39” monitor).

Existing Cabinet Parts

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
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<tbody>
<tr>
<td>50-2978-00</td>
<td>Dual Pedal Assembly</td>
</tr>
<tr>
<td>50-4043-00</td>
<td>Force-Feedback Motor, +24 VDC</td>
</tr>
<tr>
<td>50-4041-00</td>
<td>Steering Wheel Pulley Belt</td>
</tr>
<tr>
<td>50-0102-00</td>
<td>Steering Wheel With GLOBAL VR® Cap</td>
</tr>
<tr>
<td>50-1035-00</td>
<td>Steering Wheel</td>
</tr>
</tbody>
</table>

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<table>
<thead>
<tr>
<th>Part Number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>50-0230-01</td>
<td>Steering Wheel Cap</td>
</tr>
<tr>
<td>COEM-6040-245*</td>
<td>Force-Feedback Motor Controller PCB (blue board)</td>
</tr>
<tr>
<td>COEM-6052*</td>
<td>Force-Feedback PCB (green board)</td>
</tr>
<tr>
<td>SP-610*</td>
<td>Cable, Force-Feedback PCB Interconnect</td>
</tr>
<tr>
<td>47-4310</td>
<td>Betson PCB Cable</td>
</tr>
<tr>
<td>47-4311</td>
<td>Betson PCB</td>
</tr>
<tr>
<td>USBIO</td>
<td>USB I/O 1.5 Game Card (Bad Game Card Exchange Only)</td>
</tr>
<tr>
<td>08335</td>
<td>PCI USB 2.0 Card</td>
</tr>
<tr>
<td>PS-ATX1140H</td>
<td>Computer Power Supply, 400 Watt, 2 Fans</td>
</tr>
<tr>
<td>44-0600</td>
<td>+24 VDC Power Supply</td>
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<tr>
<td>50-9005-00</td>
<td>Speaker, Center Channel Shielded</td>
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<tr>
<td>5555-15142-00</td>
<td>Speaker, Sub Woofer</td>
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<tr>
<td>5555-16234-00</td>
<td>Speaker, 3&quot; Rear Channel</td>
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<tr>
<td>5555-15098-00</td>
<td>Speaker, 5.5&quot; Shielded Front Channel</td>
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<tr>
<td>80-0426-00</td>
<td>Cooling Fan, 12 Volt</td>
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<tr>
<td>50-2670-00</td>
<td>5 K Pot, 3/8 Shaft</td>
</tr>
<tr>
<td>50-2692-00</td>
<td>Seat Slide Left/Right</td>
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<tr>
<td>04-13160</td>
<td>Seat (Only)</td>
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<tr>
<td>01-15369</td>
<td>Seat Brackets</td>
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<td>DSP5250AT</td>
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<tr>
<td>01-15079-0</td>
<td>Marquee Support Bracket</td>
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<tr>
<td>990-0105-01</td>
<td>Audio Amp, u5.1</td>
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<tr>
<td>WGM2792-U0TS42A</td>
<td>Monitor, 27&quot; Wells-Gardner, D9200 SVGA</td>
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<tr>
<td>CHASSIS-27D9200</td>
<td>Monitor Chassis PCB, D9200 WG2792</td>
</tr>
<tr>
<td>DFI-PS35-BL</td>
<td>System Computer</td>
</tr>
</tbody>
</table>

*COEM-6052, COEM-6040-245, and SP-610 can all be replaced by COEM-ELEC-AW-SB-GVR.

![Figure 73. Seat Assembly Parts](image-url)
Diagrams in this section illustrate the Need for Speed™ Underground Cabinet Conversion.

Figure 74. Simplified Wiring Diagram
Figure 75. Detailed Wiring Diagram
Figure 76. Computer Rear Panel Connections
Warranty Service

If at some point you require warranty service, contact your distributor. If the technical support staff determines that your game is defective, a Return Merchandise Authorization (RMA) number will be issued.

Warranty Information

LIMITED WARRANTY
GLOBAL VR® warrants that its computer circuit boards, hard drives, power supplies, monitors, displays, controls, sensors, and mechanical structures are free from defects in materials and workmanship under normal use and service for a period of ninety (90) days from the date of shipment.

All software and accompanying documentation furnished with, or as part of the Product, is supplied “AS IS” with no warranty of any kind except where expressly provided otherwise in any documentation or license agreement furnished with the Product.

During the warranty period, GLOBAL VR® will, at no charge, repair the Product, provided:
- Purchaser believes that the Product is defective in material or workmanship and promptly notifies GLOBAL VR® in writing with an explanation of the claim;
- All claims for warranty service are made within the warranty period;
- Products are returned adequately packed and freight prepaid to GLOBAL VR®’s designated service center;
- GLOBAL VR®'s inspection or test of the Product verifies to GLOBAL VR®'s satisfaction that the alleged defect(s) existed and were not caused by accident, misuse, neglect, unauthorized or attempted repair or testing, unauthorized modification, incorrect installation, vandalism, failure to follow the maintenance schedule or procedures; or operation in out-of-specification environmental conditions.

GLOBAL VR® will return the repaired Product freight prepaid to the Purchaser. All freight costs associated with replacement of warranty parts after expiration of the original warranty period are the responsibility of the Purchaser. GLOBAL VR® is not obligated to provide the Purchaser with a substitute unit or on-site service during the warranty period or at any time. If after investigation GLOBAL VR® determines that the reported problem was not covered by the warranty, Purchaser shall pay GLOBAL VR® for the cost of investigating the problem at its then prevailing per incident billing rate. No repair or replacement of any Product or part therein shall extend the warranty period as to the entire Product. The warranty on the repaired part only shall be in effect for a period of ninety (90) days following the repair or replacement of that part or the remaining period of the Product parts warranty, whichever is greater.

Purchaser’s exclusive remedy and GLOBAL VR®’s sole obligation is to supply or pay for all labor necessary to repair any Product found to be defective within the warranty period and to supply, at no extra charge, new or rebuilt replacements for defective parts. If repair or replacement fails to remedy the defect, then, and only in such event, shall GLOBAL VR® refund to Purchaser the purchase price for said Product. Purchaser’s failure to make a claim as provided above or continued use of the Product shall constitute an unqualified acceptance of said Product and a waiver by Purchaser of all claims thereto.

IN NO EVENT SHALL GLOBAL VR® BE LIABLE FOR LOSS OF PROFITS, LOSS OF USE, INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM OPERATION OF THE GAME IN ANY CONDITION. GLOBAL VR® SHALL NOT BE RESPONSIBLE FOR THE SUITABILITY, PERFORMANCE, OR SAFETY OF ANY NON-GLOBAL VR® PART OR ANY MODIFICATION PERFORMED BY ANY PRODUCT DISTRIBUTOR UNLESS SUCH WORK IS EXPRESSLY AUTHORIZED IN ADVANCE BY GLOBAL VR®.

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Free telephone, e-mail and online support are provided for systems during the warranty period. In addition to helping with troubleshooting and diagnosing defective parts, GLOBAL VR® technical support is prepared to help you with questions about the operation of your game.

When you contact technical support, please provide the following background information to aid our technical support process:

- Cabinet’s Game Serial Number (found on the back of the cabinet). Write your serial number below for easy reference.

  **Cabinet Serial Number: ________________________________**

- Your mailing address and telephone number.

- A summary of the question or a detailed description of the problem with your cabinet.

The additional information listed below, as applicable, may assist Technical Support in solving your problem quickly.

- Specific error message
- Software version number (From the Machine Information screen.)
- Date of latest install or upgrade
- Any changes made to the system
- For game-play issues, the game mode and number of players

**For Online Cabinets:**
- Cabinet ID
- Date of last successful sync (From the Registration Options screen.)

Technical support is available from 6:00 AM to 6:00 PM, Pacific Time, Monday–Friday. Call 408.597.3400 to reach a Technical Support staff member.

E-mail support is available at this address: techsupport@globalvr.com

Tournament E-mail Support is available at this address: tournament@globalvr.com

To comment on this manual, please e-mail: techpubs@globalvr.com

Find technical documents and service bulletins online at: http://service.globalvr.com